



REVISED

COURSES SCHEME

&

SYLLABUS

FOR

B.E.

MECHANICAL ENGINEERING

2015

B.E. (Mechanical Engineering) 2015–Course Scheme (ALL YEARS) after Modifications as suggested in 109th SUGC held on October18, 2016

First Semester						
S.No.	Course Number	Course Title	L	T	P	Cr
1.	UMA003	Mathematics-I	3	1	0	3.5
2.	UTA007	Computer Programming - I	3	0	2	4.0
3.	UPH004	Applied Physics	3	1	2	4.5
4.	UEE001	Electrical Engineering	3	1	2	4.5
5.	UHU003	Introduction To Professional Engineering [#]	2	0	2	3.0
6.	UTA008	Engineering Design-I	2	4	0	4.0
			16	7	8	23.5

For the students of Thapar University title of this course will be written as 'Professional Communication'

Second Semester						
S. No.	Course Number	Course Title	L	T	P	Cr
1.	UMA004	Mathematics-II	3	1	0	3.5
2.	UTA009	Computer Programming-II	3	0	2	4.0
3.	UCB008	Applied Chemistry	3	1	2	4.5
4.	UEC001	Electronic Engineering	3	1	2	4.5
5.	UES009	Mechanics *	2	1	2*	2.5
6.	UTA010	Engineering Design-II (Catapult Project) 6 Self Effort Hours	1	0	2	5.0
			15	4	8	24

* Each student will attend one lab session of 2 hrs in a semester for a bridge project in this course (Mechanics).

Third Semester						
S. No.	Course Number	Course Title	L	T	P	Cr
1.	UMA031	Optimization Techniques	3	1	0	3.5
2.	UES010	Solids And Structures	3	1	2	4.5
3.	UES011	Thermo-Fluids	3	1	2	4.5
4.	UTA002	Manufacturing Processes	2	0	3	3.5
5.	UTA011	Engineering Design-III (Buggy Project) 8 Self effort Hours	2	0	4	8.0
6.	UME306	Mechanics of Machines	3	1	2	4.5
			16	4	13	28.5

Fourth Semester						
S. No.	Course Number	Course Title	L	T	P	Cr
1.	UMA007	Numerical Analysis	3	1	2	4.5
2.	UES012	Engineering Materials	3	1	2	4.5
3.	UEN002	Energy & Environment	3	0	0	3.0
4.	UHU005	Humanities for Engineers	2	0	2	3.0
5.	UME504	Machine Design	3	2	0	4.0
6.	UME409	Computer Aided Design & Analysis (Includes 7 Self-Effort Hours)	3	0	3	8.0
			17	4	9	27

First four semesters for integrated BE MBA (Mechanical) Program are common with BE (Mechanical) Program.

Fifth Semester						
S. No.	Course Number	Course Title	L	T	P	Cr
1.	UME515	Industrial Engineering	2	1	0	2.5
2.	UTA012	Innovation & Entrepreneurship * (5 Self effort Hours)	1	0	2	4.5
3.	UME501	Applied Thermodynamics	3	1	2	4.5
4.	UME404	Mechanics of Deformable Bodies	3	1	0	3.5
5.	UME505	Manufacturing Technology	3	0	3	4.5
6.	UME513	Dynamics & Vibrations	3	1	2	4.5
			15	4	9	24

Sixth Semester						
S. No.	Course Number	Course Title	L	T	P	Cr
1.	UME696	Project Semester	-	-	-	20.0
OR Alternate Semester						
S. No.	Course Number	Course Title	L	T	P	Cr
1.	UME697	Group Project	-	-	-	13.0
2.	UME833	Inspection and Quality Control	3	1	0	3.5
3.	UME847	Rapid Prototyping	2	1	2	3.5
			5	2	2	20.0

OR

UME698: Start-up Semester	
This module shall be offered as an alternative to Internship for interested students. This semester will comprise of Hands-on Workshops on innovation & entrepreneurship and a project course. Students will be encouraged to extensively use Design Lab and Venture Lab.	

Seventh Semester						
S. No.	Course Number	Course Title	L	T	P	Cr
1.	UME711	Advanced Machine Design	3	1	0	3.5
2.	UME502	Automobile Engineering	3	0	2	4.0
3.	UME712	Heat Transfer	3	1	2	4.5
4.	UME713	Fluid Mechanics & Machinery	3	1	2	4.5
5.		Elective I	3	1	0	3.5
6.		Elective II	3	1	0	3.5
7.	UME793	Capstone Project (Starts) 4 self-effort hours	0	0	2	-
			18	5	8	23.5

Eighth Semester						
S. No.	Course Number	Course Title	L	T	P	Cr
1.	UME803	Refrigeration and Air Conditioning	3	1	2	4.5
2.	UME807	Gas Dynamics & Turbo machines	3	1	0	3.5
3.	UME705	Machining Science	3	1	2	4.5
4.		Elective III	3	1	0	3.5
5.	UME802	Mechatronics	3	0	2	4.0
6.	UME793	Capstone Project (Completion) 8 self-effort hours	0	0	2	8.0
			15	4	8	28

Elective-I						
S. No.	Course No.	Course Name	L	T	P	Cr
1.	UME832	Finite Element Methods	3	1	0	3.5
2.	UME842	Mechanics of Composite Materials	3	1	0	3.5
3.	UME805	Robotics Engineering	3	1	0	3.5
4.	UME721	Tribology	3	1	0	3.5
5.	UME722	System Modelling and Simulation	3	1	0	3.5

Elective-II						
S. No.	Course No.	Course Name	L	T	P	Cr
1.	UPE501	Work study and Ergonomics Engineering	3	1	0	3.5
2.	UME732	CAM & Industrial Automation	3	1	0	3.5
3.	UME844	Machine Tool Design	3	1	0	3.5
4.	UPE703	Metal Forming	3	1	0	3.5
5.	UME733	Industrial Metallurgy	3	1	0	3.5

Elective-III						
S. No.	Course No.	Course Name	L	T	P	Cr
1.	UME831	Computational Fluid Dynamics	3	1	0	3.5
2.	UME834	Internal Combustion Engines	3	1	0	3.5
3.	UME852	Power Plant and Process Utility Systems	3	1	0	3.5
4.	UME839	Renewable Energy Systems	3	1	0	3.5
5.	UME853	Solar Energy Engineering	3	1	0	3.5

Semester wise Credits for BE (Mechanical)	
Semester	Credits
First	23.5
Second	24.0
Third	28.5
Fourth	27.0
Fifth	24.0
Sixth	20.0
Seventh	23.5
Eighth	28.0
Total Credits	198.5

UTA008: ENGINEERING DESIGN-I

L	T	P	Cr
2	4	0	4.0

Course Objectives: This module is dedicated to graphics and includes two sections: manual drawing and AutoCAD. This course is aimed at to make the student understand dimensioned projections, learn how to create two-dimensional images of objects using first and third angle orthographic projection as well as isometric, perspective and auxiliary projection, to interpret the meaning and intent of toleranced dimensions and geometric tolerance symbolism and to create and edit drawings using drafting software AutoCAD.

Engineering Drawing

1. Introduction
2. Orthographic Projection: First angle and third angle projection system
3. Isometric Projections
4. Auxiliary Projections
5. Perspective Projections
6. Introduction to Mechanical Drawing
7. Sketching engineering objects
8. Sections, dimensions and tolerances

AutoCAD

1. Management of screen menus commands
2. Introduction to drawing entities
3. Co-ordinate systems: Cartesian, polar and relative coordinates
4. Drawing limits, units of measurement and scale
5. Layering: organizing and maintaining the integrity of drawings
6. Design of prototype drawings as templates.
7. Editing/modifying drawing entities: selection of objects, object snap modes, editing commands,
8. Dimensioning: use of annotations, dimension types, properties and placement, adding text to drawing

Micro Projects /Assignments:

1. Completing the views - Identification and drawing of missing lines in the projection of objects
2. Missing views – using two views to draw the projection of the object in the third view, primarily restricting to Elevation, Plan and Profile views
3. Projects related to orthographic and isometric projections
 - a. Using wax blocks or soap bars to develop three dimensional object from given orthographic projections
 - b. Using wax blocks or soap bars to develop three dimensional object, section it and color the section
 - c. Use of AUTOCAD as a complementary tool for drawing the projections of the objects created in (1) and (2).
4. Develop the lateral surface of different objects involving individual or a combination of solids like Prism, Cone, Pyramid, Cylinder, Sphere etc.
5. To draw the detailed and assembly drawings of simple engineering objects/systems with due sectioning (where ever required) along with bill of materials.
e.g. Rivet joints, simple bearing, wooden joints, Two plates connected with nut and bolt etc.

Course Learning Outcomes (CLO):

Upon completion of this module, students will be able to:

1. creatively comprehend geometrical details of common engineering objects
2. draw dimensioned orthographic and isometric projections of simple engineering objects.
3. interpret the meaning and intent of toleranced dimensions and geometric tolerance symbolism;
4. create the engineering drawings for simple engineering objects using AutoCAD
5. manage screen menus and commands using AutoCAD
6. operate data entry modes and define drawings geometrically in terms of Cartesian, polar and relative coordinates in AutoCAD
7. create and edit drawings making selections of objects, discriminating by layering and using entities, object snap modes, editing commands, angles and displacements using AutoCAD

Text Books:

1. Jolhe, D.A., *Engineering Drawing*, Tata McGraw Hill, 2008
2. Davies, B. L., Yarwood, A., *Engineering Drawing and Computer Graphics*, Van Nostrand Reinhold (UK), 1986

Reference Books:

1. Gill, P.S., *Geometrical Drawings*, S.K. Kataria & Sons, Delhi (2008).
2. Gill, P.S., *Machine Drawings*, S.K. Kataria & Sons, Delhi (2013).
3. Mohan, K.R., *Engineering Graphics*, Dhanpat Rai Publishing Company (P) Ltd, Delhi (2002).
4. French, T. E., Vierck, C. J. and Foster, R. J., *Fundamental of Engineering Drawing & Graphics Technology*, McGraw Hill Book Company, New Delhi (1986).
5. Rowan, J. and Sidwell, E. H., *Graphics for Engineers*, Edward Arnold, London (1968).

Evaluation Scheme:

Sr. No.	Evaluation Elements	Weightage (%)
1	Mid semester test (formal written test)	25
2	End semester test (formal written test)	40
3	Sessional: (may include the following) Continuous evaluation of drawing assignments in tutorial/ regular practice of AutoCAD tutorial exercises & Group/Individual independent project work/drawing and AutoCAD assignment	35

UTA002: MANUFACTURING PROCESSES

L	T	P	Cr
2	0	3	3.5

Course Objectives: This course introduces the basic concepts of manufacturing via machining, forming, joining, casting and assembly, enabling the students to develop a basic knowledge of the mechanics, operation and limitations of basic machining tools. The course also introduces the concept of metrology and measurement of parts.

Machining Processes: Principles of metal cutting, Cutting tools, Cutting tool materials and applications, Geometry of single point cutting tool, Introduction to multi-point machining processes – milling, drilling and grinding, Tool Life, Introduction to computerized numerical control (CNC) machines, G and M code programming for simple turning and milling operations, introduction of canned cycles.

Metal Casting: Principles of metal casting, Introduction to sand casting, Requisites of a sound casting, Permanent mold casting processes.

Metal Forming: Forging, Rolling, Drawing, Extrusion, Sheet Metal operations.

Joining Processes: Electric arc, Resistance welding, Soldering, Brazing.

Laboratory Work:

Relevant shop floor exercises involving practices in Sand casting, Machining, Welding, Sheet metal fabrication techniques, CNC turning and milling exercises, Experiments on basic engineering metrology and measurements to include measurements for circularity, ovality, linear dimensions, profiles, radius, angular measurements, measurement of threads, surface roughness.

Basic knowledge and derivations related to above measurements, uncertainties, statistical approaches to estimate uncertainties, Line fitting, static and dynamic characteristics of instruments will be discussed in laboratory classes.

Assignments: Assignments for this course will include the topics: Manufacturing of micro-chips used in IT and electronics industry and use of touch screens. Another assignment will be given to practice numerical exercises on topics listed in the syllabus.

Micro Project: Fabrication of multi-operational jobs using the above processes as per requirement by teams consisting of 4-6 members. The use of CNC machines must be part of micro project. Quality check should be using the equipment available in metrology lab.

Course Learning Outcomes (CLO):

Upon completion of this module, students will be able to:

1. analyze various machining processes and calculate relevant quantities such as velocities, forces, powers etc.;
2. suggest appropriate process parameters and tool materials for a range of different operations and workpiece materials;
3. understand the basic mechanics of the chip formation process and how these are related to surface finish and process parameters;
4. recognize cutting tool wear and identify possible causes and solutions;
5. develop simple CNC code, and use it to produce components while working in groups.
6. perform calculations of the more common bulk and sheet forming, casting and welding processes and given a particular component.
7. select the most appropriate manufacturing process to achieve product quality through

the efficient use of materials, energy and process.

Text Books:

1. *Degarmo, E. P., Kohser, R. A. and Black, J. T., Materials and Processes in Manufacturing, Prentice Hall of India (2002).*
2. *Kalpakjian, S. and Schmid, S. R., Manufacturing Processes for Engineering Materials, Pearson Education Asia (2000).*

Reference Books:

1. *Chapman, W. A. J., Workshop Technology, Vol.1 & II, Arnold Publishers (2001).*
2. *Zimmer E. W. and Groover, M. P., Computer Aided Designing and Manufacturing, Prentice Hall of India (2008).*
3. *Pandey, P. C. and Shan, H. S., Modern Machining Processes, Tata McGraw Hill (2004).*
4. *Mishra, P. K., Non-Conventional Machining, Narosa Publications (2006).*
5. *Campbell, J. S., Principles of Manufacturing, Materials and Processes, Tata McGraw Hill Company (1995).*
6. *Lindberg, A. R., Process and Materials of Manufacture, Prentice Hall of India (1998).*

Evaluation Scheme:

Sr. No.	Evaluation elements	Weightage (%)
1	MST	25
2	EST	40
3	Sessional: (may include the following) Assignment, Sessional (includes Regular Lab assessment and Quizzes Project (including report, presentation etc.)	35

UTA010: ENGINEERING DESIGN-II

L T P Cr
1 0 2 5

Course Objectives: To develop design skills according to a Conceive-Design-Implement-Operate (CDIO) compliant methodology. To apply engineering sciences through learning-by-doing project work. To provide a framework to encourage creativity and innovation. To develop team work and communication skills through group-based activity. To foster self-directing learning and critical evaluation.

To provide a basis for the technical aspects of the project, a small number of lectures are incorporated into the module. As the students would have received little in the way of formal engineering instruction at this early stage in the degree course, the level of the lectures is to be introductory with an emphasis on the physical aspects of the subject matter as applied to the Mangonel. The lecture series include subject areas such as Materials, Structures, Dynamics and Digital Electronics delivered by experts in the field.

This module is delivered using a combination of introductory lectures and participation by the students in 15 “activities”. The activities are executed to support the syllabus of the course and might take place in specialized laboratories or on the open ground used for firing the Mangonel. Students work in groups throughout the semester to encourage teamwork, cooperation and to avail of the different skills of its members.

Breakup of lecture details to be taken up by MED:

Lec No.	Topic	Contents
Lec 1	Introduction	The Mangonel Project. History.
Lec 2	CDIO	Conceive Design Implement and Operate.
Lec 3	Manufacturing	Manufacturing and assembling the Mangonel.
Lec 4		
Lec 5	Materials	How to choose the right Material
Lec 6	Modelling	The Role of Modelling in Engineering Design
Lec 7	Structures	Why things fail?
Lec 8	Dynamics	Dynamics of the Mangonel
Lec 9	Structures	Designing against structural failure
Lec 10	Kinematics/Software Modelling	Simulation as an Analysis Tool in Engineering Design

Breakup of lecture details to be taken up by ECED:

Lec No.	Topic	Contents
Lec 11-15	Digital Electronics	Prototype, Architecture, Using the Integrated Development Environment (IDE) to Prepare an Arduino Sketch, Structuring an Arduino Program, Using Simple Primitive Types (Variables), Simple programming examples. Definition of a sensor and actuator.

Laboratory Work:

Associated Laboratory/Project Programme:

Laboratory Title	Code
Dynamics of Mangonel - No Drag	L1
Dynamics of Mangonel - With Drag	L2
Design against failure under static actions	L3
Design against failure under dynamic actions	L4
Simulation	L5
Manufacturing components of the Mangonel	L6
Manufacturing components of the Mangonel	L7
Manufacturing components of the Mangonel	L8
Manufacturing components of the Mangonel	L9
Assembly of Mangonel	L10
Spring Test of Mangonel	L11
Distance Test of Mangonel	L12
Speed Test of Mangonel	L13
Mangonel redesign for competition	L14
Competition	L15

Project: The Project will facilitate the design, construction and analysis of a “Mangonel”. In addition to some introductory lectures, the content of the students’ work during the semester will consist of:

1. the manufacturing and assembly of a Mangonel from a Bill Of Materials (BOM), detailed engineering drawings of parts, assembly instructions, and few prefabricated parts ;
2. the development of a software tool to allow the trajectory of a “missile” to be studied as a function of various operating parameters;
3. a structural analysis of certain key components of the Mangonel for static and dynamic stresses using values of material properties which will be experimentally determined;
4. the development of a micro-electronic system to allow the angular velocity of the throwing arm to be determined;
5. testing the Mangonel;

6. redesigning the throwing arm of the Mangonel to optimise for distance without compromising its structural integrity;
7. an inter-group competition at the end of the semester.

Course Learning Outcomes (CLO):

Upon completion of this module, students will be able to:

1. model trajectories of masses with and without aerodynamic drag;
2. develop a software tool to allow trajectories be optimised;
3. analyse the static and dynamic stresses of elements of an engineering mechanism;
4. optimally design structural elements of an engineering mechanism;
5. perform a test to acquire an engineering material property;
6. develop and test software code to process sensor data;
7. design and construct and test an electronic hardware solution to process sensor data;
8. construct a Roman catapult “Mangonel” using tools, materials and assembly instructions;
9. operate and evaluate the “Mangonel” for functional and structural performance;
10. validate theoretical models by comparison with experiments;
11. integrate skills to innovatively redesign an element of the “Mangonel”;
12. participate and cooperate in a team.

Text Books:

1. Michael McRoberts, *Beginning Arduino, Technology in action publications.*
2. Alan G. Smith, *Introduction to Arduino: A piece of cake, CreateSpace Independent Publishing Platform (2011)*

Reference Book:

1. John Boxall, *Arduino Workshop - A Hands-On Introduction with 65 Projects, No Starch Press (2013)*

Evaluation Scheme:

Sr. No.	Evaluation Elements	Weightage (%)
1	MST	-
2	EST	-
3	Sessional: Sessional: (may include the following) Regular progress evaluations of stages of the project assignment. Project (Design Report, Prototype competition, Daily diary and records) Final Presentation and viva-voce	30 50 20

UME306: MECHANICS OF MACHINES

L	T	P	Cr
3	1	2	4.5

Course Objectives: To introduce different types of mechanisms forming different subsystem of machines. To impart the knowledge of vector and matrix methods for position, velocity and acceleration analysis with software tools. To carryout force analysis of engine mechanism analytically. To impart knowledge of force analysis and balancing of rotors. To introduce fundamentals of single degree of freedom vibrating system.

Review of Mechanics: Fundamentals of rigid body mechanics, Newton's laws, D'Alemberts principle, Free body diagrams.

Kinematics of Machines: Introduction to linkages, gears, screws and cam mechanics, belts, rope, and chain drives as subsystems of machines.

Linkage Mechanisms: Links, kinematic pairs, degree of freedom, inversions, mechanisms, transmission angle and mechanical advantage. Vector and matrix methods for position, velocity and acceleration analysis with relevant software tools.

Friction: Screw friction, clutch plate friction and bearings.

Balancing: Balancing of rotating and reciprocating masses, single cylinder and multi-cylinder in-line engines, Field balancing of rotors.

Vibrations: Introduction to free and forced single degree of freedom, undamped and damped vibrations, Equilibrium and energy methods, vibration isolation and transmissibility.

Laboratory Work:

Students shall perform experiments based on

1. Centrifugal force
2. Slider Crank mechanism.
3. Cam and follower mechanism.
4. Balancing of rotating and reciprocating masses
5. Gyroscopic effect

Micro Project: Projects for performing position, velocity and acceleration analysis of mechanisms like 4-bar chain, slider crank chain, quick return mechanism etc. to be undertaken which could be correlated to real life situations.

Experiments to be designed by students:

Students shall design and fabricate experimental set-ups. For example

1. Studying and evaluating the performance parameters of different mechanisms.
2. Studying and evaluating static and dynamic coefficient of friction for different pairs of materials.

Course Learning Outcomes (CLO):

Upon completion of this module, students will be able to:

1. select and analyze a set of mechanisms to achieve desired motion transformation.
2. use analytical methods and software tools for analysis of mechanisms.
3. evaluate and carry out balancing of rotors.

4. determine the unbalance and evaluate the balancing strategies in multi cylinder in-line engines.
5. formulate equations of motion, evaluate the responses of different real life vibration problems and suggest methods for vibration isolation.

Text Books:

1. J. J. Uicker, G. R. Pennock, and J. E. Shigley, *Theory of Machines and Mechanism*, Oxford Press (2009).
2. Dam B. Marghit, *Mechanisms and Robotics analysis with MATLAB*, Springer (2009).
3. T. Bevan, *The Theory of Machines*, (Pearson Edu. India) CBS Publishers (1944).

Reference Books:

1. A. K. Ghosh and A. K. Mallik, *Theory of Mechanisms and Machines*, Affiliated East-West press Pvt. Ltd. (1993).
2. C. E. Wilson and J. P. Sessler, *Kinematics and Dynamics of Machines*, Pearson Publishers (2003).
3. B. Crossland and I. Morrison, *Mechanics of Machines*, Longman Publishers (1970).
4. J. Hannah and R. C. Stephens, *Mechanics of Machines, Elementary Theory and Examples, International Ed* (1970).
5. S. S. Rattan, *Theory of Machines*, Tata Mc Graw Hill (2012).

Evaluation Scheme:

Sr. No.	Evaluation Elements	Weightage (%)
1	MST	25
2	EST	35
3	Sessional (may include Minor Projects/Including carry home assignments/ Lab Experiments)	40

UME409: COMPUTER AIDED DESIGN AND ANALYSIS (WITH PROJECT)

L	T	P	Cr
3	0	3	8.0

Course Objectives: Introduce components and assemblies used in machines and use of 3D parametric CAD, CAE software for mechanical design. To provide an experiential learning environment using projects done by student groups, while applying CAD, CAE software tools to design mechanisms and structures for mechanical design evaluation, optimization of mass properties, static-stresses, deformations, etc. with experimental validation of simulation models.

Standards, types, applications and working of following components and assemblies:

Machine Components: Screw fasteners, Riveted joints, Keys, Cotters and joints, Shaft couplings, Pipe joints and fittings.

Assemblies: Bearings, Hangers and brackets, Steam and IC engine parts, Valves, Some important machine assemblies.

Mechanical Drawing: Machining and surface finish symbols and tolerances in dimensioning.

CAD: Introduction to CAD, CAM, CAE software in product life cycle.

Geometric Modelling: Parametric sketching and modelling, constrained model dimensioning, Relating dimensions and parameters. Feature and sequence of feature editing. Material addition and removal for extrude, revolve, blend, helical sweep, swept blend, variable section sweep. References and construction features of points, axis, curves, planes, surfaces. Cosmetic features, representation of welded joints, Draft and ribs features, chamfers, rounds, standard holes. Assembly modelling. Automatic production drawing creation and detailing for dimensions, BOM, Ballooning, sectioned views etc.

Productivity Enhancement Tools in CAD Software: Feature patterns, duplication, grouping, suppression. Top-down vs. bottom-up design.

CAE: Part and assembly mass property analysis. Customized analysis features. Sensitivity analysis of dimension and parameters, Automatic feasibility study and shape optimization.

Mechanism Motion Analysis: Kinematic joints used in mechanism assembly. Motion of kinematic chains, Plot coupler curve. Analysis of Mechanisms for interference, position, velocity, acceleration and bearing reactions.

Analysis of Static Stress, Deflection, Temperature etc. using software like 'Pro-Mechanica', 'SolidWorks Simulation' as a black-box. Analysis of mechanical parts and assemblies. Using shells, beams and 2D for Plane strain/ plane stress or axisymmetric simplifications.

Project: Students will undertake projects individually or in groups to study the design of a simple mechanical system, make geometric models of the parts, assembly, evaluate the design and CAD automated drafting of production drawings of the system. CAE analysis will be used to evaluate and redesign the system to optimize it for conditions of use. Testing on a physical prototype to validate the CAE results and a technical report presenting and discussing the learnings from the project, will be the conclusion of the project. Projects could be mechanisms, simple machines / machine tools, simple products / assemblies, structures studied in course of solids and structures / mechanics of machines, machine design etc.

Course Learning Outcomes (CLO):

The students will be able to:

1. interpret mechanical drawings for components, assemblies and use parametric 3D CAD

software tools in the correct manner for creating their geometric part models, assemblies and automated drawings.

2. create assembly of mechanism from schematic or component drawing and conduct position/ path/ kinematic / dynamic analysis of a mechanism in motion using CAD software tools.
3. evaluate design and create an optimized solution using commercial CAD, CAE software as black box for required analysis of mass properties/ stress, deflection / temperature distribution etc. under realistic loading and constraining conditions.
4. Produce design reports for Geometric modelling, Assembly, drawings, analysis, evaluation of results, reflection and suggestions for design evaluation and improvement

Text Books:

- 1 *Singh Ajeet, Machine Drawing, The McGraw-Hill Companies (2010)*
- 2 *Kelley David S., Pro/ENGINEER Wildfire #.0 Instructor, Tata McGraw Hill (2011). Or of latest software release used in laboratory.*
- 3 *Shih Randy H., Introduction to Finite Element Analysis Using Creo Simulate #.0, SDC Publications, USA (ISBN: 978-1-58503-670-7, ISBN (Book + Software on Disk): 978-1-58503-731-5 (2011). Or of latest software release used in laboratory.*

Reference Books:

- 1 *Gill, P.S., Machine Drawing, S.K.Kataria and Sons (2013).*
- 2 *Dhawan, R.K., Machine Drawing, S.Chand & Company Limited (2011).*
- 3 *Shyam Tikku and Prabhakar Singh, Pro/ENGINEER (Creo Parametric #.0) for Engineers and Designers, Dreamtech press (2013). Or of latest software release used in laboratory.*
- 4 *Toogood Roger Ph.D., P. Eng., Zecher Jack P.E., Creo Parametric #.0 Tutorial and MultiMedia DVD, SDC Publications, USA (2012), ISBN: 978-1-58503-692-9, ISBN (Book + Software on Disk): 978-1-58503-730-8. Or of latest software release used in laboratory.*
- 5 *Shih Randy H., Parametric Modeling with Creo Parametric #.0-An Introduction to Creo Parametric #.0, SDC Publications, USA (2011) ISBN: 978-1-58503-661-5, ISBN (Book + Software on Disk): 978-1-58503-729-2. Or of latest software release used in laboratory.*
- 6 *Guide books in software help and online books at ptc.com*

Evaluation Scheme:

Sr. No.	Evaluation Elements	Weightage (%)
1	Sessional tests / assignments on software	30
2	Projects on modeling, assembly, drawing, Analysis of mass properties, stress, deflection, temperature, kinematics, dynamics etc. as relevant to the project. With Technical Reports of each.	70

NB: Tests and projects on software will be open book examination.

UME504: MACHINE DESIGN

L	T	P	Cr
3	2	0	4.0

Course Objectives: Provide students with the ability to apply design procedure with specific design tools representing empirical, semi-empirical and analytical approaches. Using analytical and computer aided design with real world problems.

The detailed design of mechanical systems considers realistic examples from the mechanical laboratories/workshop. Design a mechanical power transmission system given the power to be transmitted, speed ratio, orientation and center distance of the shafts. Design will include:

1. Selection of materials, standard sizes of parts, for all the components.
2. Pulley with belt
3. Flexible Coupling
4. Stepped shaft and keys
5. Ball bearing
6. Gears
7. Threaded fasteners with cover plates
8. Stress concentration under static and fluctuating loading

Failure analysis, factor of safety, types of loading, selection of appropriate materials, lubrication, design for manufacturing, fits and tolerance will also be covered for the use in all the above case based designs.

NB: *Open book test will be conducted and ASTM or equivalent standard will be used.*

Micro Project/ Research Assignment:

The students work in groups to redesign angle cutter/ power tool or other mechanical systems. Project activity include group formation and selection of team leader, communication, dismantling, taking measurements, preparation of questionnaire, feedback from manufacturer/consumer, redesign and reassemble the device/assembly to its original state, computer usage in modelling and drafting and analysis, presentation(at least three in a semester), final technical report and daily diary.

Research assignment will constitute collection of literature required for designing of mechanical drives/system (used in machine tools or automobiles). Design assignment should include problem formulation, material selection, force analysis, designing of components on the basis of stress analysis and production drawings. Use suitable CAD/CAE tools.

Course Learning Outcomes (CLO):

Upon completion of this module, students will be able to:

1. conduct a failure analysis for the design/sizing of mechanical components
2. calculate stresses involved with static/ fatigue loading
3. design and analyze a real engineering system through projects
4. represent machine elements with a free body diagram and solve for unknown reactions
5. select the suitable materials and manufacturing considerations.

Text Books:

1. Shigley, J., *Mechanical Engineering Design*, McGraw Hill, New York (2014).
2. Bhandari, V. B., *Design of Machine Elements*, Tata McGraw Hill, New Delhi (2010).

Reference Books:

1. Norton, R.L., *Machine Design: An Integrated Approach*, Pearson Education, New Delhi (2009).
2. Juvinall, R. C. and Marshek, K. M., *Fundamental of Machine Component Design*, John Wiley & Sons, New York (2011).
3. Sharma, C. S. and Purohil, K., *Design of Machine Elements*, Prentice Hall, New Delhi (2009).
4. Spotts, M. F. and Shoup, T. E., *Design of Machine Elements*, Pearson Education, New Delhi (2003).

Evaluation Scheme:

Sr. No.	Evaluation Elements	Weightage (%)
1	MST	25
2	EST	35
3	Sessional (may include the following) Assignments/Micro Projects, Presentation, Technical Report	40

UME515: INDUSTRIAL ENGINEERING

L	T	P	Cr
2	1	0	2.5

Course Objectives: This course introduces the concept, tools, and techniques of industrial engineering viz. control charts, acceptance sampling, concepts of line balancing, work measurement, and production management etc., to enable the students to develop knowledge and skills in using and integrating these tools.

Introduction: Introduction to industrial engineering, significance of system's approach in applying industrial engineering in the industry.

Productivity Management: Productivity measurement and improvement, resource waste minimization.

Plant Location & Layout: Factors affecting plant location, Selection of plant site, Quantitative techniques of plant location decision, Plant layout, Principles of layout design, Evaluation of a layout, Line balancing technique for product layout.

Quality Engineering: Variation and its types, essential dimensions of quality, seven quality tools, quality system economics, statistical quality control, applications of control charts for variables and attributes, process capability analysis, introduction to six sigma, acceptance sampling.

Production/ Operations Management: Demand forecasting, aggregate planning, master production scheduling, type of inventories, inventory costs, inventory control models, EOQ (under deterministic conditions), ERL, materials requirements planning, JIT, SMED, kaizen, poka-yoke.

Work Study: Purpose and scope, method study and work measurement, principles of motion economy, principle of work sampling, MOST etc.

Ergonomics: Role of ergonomics in industry, introduction to anthropometry, posture analysis, effect of physical environment on performance.

Micro Projects: Students will be divided in groups comprising of 4–5 students. Each group will be assigned with a micro project in the field of industrial engineering. Students will be assigned projects in the areas of facilities design, work study, quality, ergonomics etc. Each group will be required to submit a report (and presentation).

Course Learning Outcomes (CLOs):

The students will be able to:

1. analyze lacunae in existing layout of a shop floor in manufacturing and service organizations and develop an improved plant layout.
2. apply quality engineering tools for process control and improvement.
3. develop a production schedule using information/ data from different functional areas.
4. determine the optimum time standards using work study principles and human factors in engineering.

Text Books:

1. Monks, J. G., *Production/Operations Management*, McGraw Hill (2004).
2. Shankar, R., *Industrial Engineering and Management*, Galgotia Publications (2012).

Reference Books:

1. Grant, E.L., *Statistical Quality Control*, McGraw Hill (2008).
2. Sanders, M. and McCormick, E., *Human factors in Engineering*, McGraw Hill (1993).
3. Montgomery, D.C., *Introduction to Statistical Quality Control*, Wiley (2005).

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	30
2.	EST	45
3.	Sessional (May include Assignments/Tutorials/Quizzes)	25

UME501: APPLIED THERMODYNAMICS

L	T	P	Cr
3	1	2	4.5

Course Objectives: This course introduces the principles of the conversion of fossil fuel energy to useful power, concept of Rankine cycle, heat balance sheet and draught system of the boiler. This course also introduces fundamental thermodynamic operating principles, phenomena of I.C. engines and performance parameters of I.C. engines.

Vapour Power Cycles: Rankine cycle and modified Rankine cycle, reheat, regenerative and binary cycles, types of fuels, combustion stoichiometry, minimum air, excess air, heating values of fuels, boiler performance, equivalent evaporation, boiler efficiency and heat balance sheet of boiler

Jet Propulsion: Simple Brayton cycle, principle of propulsion, jet engines and their classification, thrust work, thrust power, propulsion efficiency and overall thermal efficiency.

I.C. Engines: Introduction, classification and application, combustion in S.I. engine, flame propagation, pre-ignition, detonation, engine variables effects, mixture requirements, fuel rating, fuel supply systems, combustion in C.I. engine, delay period, knocking, engine variables effects, fuel requirements, combustion chambers, fuel supply system, engine cooling and lubrication, performance of engines: Variable and constant speed tests as per ISI standards, performance curves, heat balance, emissions from S.I. and C.I. engines, supercharged and turbocharged engines.

Laboratory Work: Assembly of petrol and diesel engine components, study of design parameters of petrol and diesel engine, study of performance of petrol and diesel engines (Kirloskar diesel engine, Rusten diesel engine, Krimo oil engine, VCR engine, dual fuel engine, MORSE test.)

Micro Project: Students in a group of 4/5 will carry out micro project on preparation of heat balance sheet of fossil fuel based power plant/ I.C. engine (petrol, diesel and dual fuel engine)

(10% weightage of total marks shall be given to this micro project)

Course Learning Outcomes (CLOs):

The students will be able to:

1. apply the first and second laws of thermodynamics for the complete thermal analysis of vapor power cycle.
2. analyze simple Brayton cycle and determine the performance parameters of jet engine.
3. draw heat balance sheet of a boiler.
4. determine the performance parameters of I.C. engines in an engine test rig.
5. derive and analyze Otto, Diesel and Dual cycle air standard thermal efficiencies.

Text Books

- 1 *Pulkrabek, W. W., Engineering Fundamentals of Internal Combustion Engines, Pearson education Asia, New Delhi (2007).*
- 2 *Yadav, R., Steam & Gas Turbines and Power Plant Engineering, Central Publishing House, Allahabad (2000)*

Reference Books

- 1 *Heywoold, J. B., Internal Combustion Engine, McGraw Hill, New Delhi (1988).*
- 2 *Joel, R., Basic Engineering Thermodynamics, Pearson Education Asia, New Delhi (1996).*
- 3 *Granet, I., Thermodynamics & Heat Power, Pearson Education Asia, New Delhi (2003).*
- 4 *Ganeshan, V., Internal Combustion Engines, Tata McGraw Hill, New Delhi (2007).*
- 5 *Nag, P. K., Power Plant Engineering, Tata McGraw Hill, New Delhi (2008).*

- 6 Vasandani, V. P. and Kumar, D. S., *Heat Engineering, Metropolitan Book Company, New Delhi (2003).*

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	25
2.	EST	35
3.	Sessionals (May include Assignments/Projects/Tutorials/Quizes/Lab Evaluations)	40

UME404: MECHANICS OF DEFORMABLE BODIES

L	T	P	Cr
3	1	0	3.5

Course Objectives: The objective for this course is to develop the basic skills and knowledge required to analyze displacement field, stress, strain and failure in deformable solids using analytical solutions. This course also introduces an overview of important structural engineering design philosophies. This understanding will include concepts such as curved beam, unsymmetrical bending, helical spring, pressure vessel etc.

Three-Dimensional Stress Analysis: Stresses on an arbitrary plane, principal stresses and stress invariant, differential equations of equilibrium in Cartesian and cylindrical coordinates, three-dimensional strain analysis, rectangular strain components, principal strains and strain invariant, compatibility conditions.

Stress-Strain Relations: Generalized Hooke's law, stress-strain relations for isotropic materials.

Energy Methods: Principle of superposition, work done by forces- elastic strain energy stored, Maxwell-Betti's theorem, Castigliano's theorems, strain energy expressions, fictitious load method, statically indeterminate problems.

Brief introduction of Unsymmetrical Bending, Curved Flexural Members, Thick Cylinders and Rotating Discs and Helical Springs.

Theories of Elastic Failure: Various theories of failure, significance and applications.

Research Assignment:

Research assignment will constitute collection of literature, problem formulation required for failure analysis of different mechanical components, stress distribution for pressure vessels used for boilers, model a beam, pressure vessel, explosion of a pipeline, torsion spring, automobile suspension, tail pipe support etc. Analytical vs. FEA comparison exercises using MATLAB for coding and result display. This assignment also includes technical report writing and seminar presentation.

Course Learning Outcomes (CLOs):

The students will be able to:

1. calculate the state of stress at the critical point of the object.
2. analyze the failure analysis under static loading in ductile and brittle materials using different theories of failures.
3. calculate deflection at any point on a solid structure using Castigliano's theorems.
4. determine the distribution of circumferential and radial stress along the thickness of thick cylinders.
5. model real structures using fundamental component analysis.
6. use contemporary s/w tools of MATLAB and FEA commercial packages for solving and displaying results.

Text Books

- 1 Srinath, L.S., *Advanced Mechanics of Solids*, Tata Mc-Graw Hill (2005).
- 2 Popov, E.P., *Engineering Mechanics of Solids*, Prentice Hall of India (2006).
- 3 Boresi, A.P. and Schmidt, R.J. *Advanced Mechanics of Materials*, Wiley (2002).

Reference Books

- 1 Shames, I.H., *Mechanics of Deformable Solids*, Prentice Hall of India (2000).
- 2 Kumar K. and Ghai, R. C., *Advanced Mechanics of Materials*, Khanna Publishers (1986).
- 3 Ryder, G.H., *Strength of Materials*, B.I. Publishers (2005).

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	30
2.	EST	45
3.	Sessionals (Minor Project/Tutorials/Quizes)	25

UME505 : MANUFACTURING TECHNOLOGY

L	T	P	Cr
3	0	3	4.5

Course objective: The objective of this course is to introduce to the students different modes of solidification in metal casting and design of gating, riser system required for casting. The students will understand the principles of the metal cutting in single and multi-point cutting, estimating the cutting force and power requirements. The students will also understand the principle of different arc and gas welding process and know the utilization of heat during welding. The students will study bulk metal forming and sheet metal shearing operations and calculate the force, power requirements during different forming processes. Further the students will also study different manufacturing processes for plastics and ceramics.

Metal Casting: Review of sand casting, sand testing, inspection of castings, casting defects; investment casting; die casting; centrifugal casting, machine moulding, Shell moulding; cupola, charge estimating

Welding: Review of welding processes, weldability and heat balance in welding, principles and application of TIG and MIG welding, friction and inertia welding, welding defects.

Metal Cutting: Principles of orthogonal and oblique cutting, shear angle relationships, Machinability, factors affecting machinability; Milling, milling cutters and milling machines. Grinding, grinding wheel selection, surface grinding, centerless grinding.

Metal Forming: Hot and cold forming, forming processes, forging machines, forging design considerations, forging defects; High energy rate forming processes.

Manufacturing of plastics & ceramics: Basic manufacturing processes for processing of plastics & ceramics. Powder Metallurgy; Additive Manufacturing.

Laboratory Work: Experimental work pertaining to study & use of sand testing equipment, Performance in foundry shop for hollow casting, Experiment on die-casting, performance on MIG welding, TIG welding & resistance welding, exercises on horizontal & vertical milling machines, planer, shaper, centerless & surface grinders, profile cutting in vertical milling machine; experiment on blow molding.

Micro Project: Students in a group of 4/5 will carry out micro project on fabrication of a multi-operation job that includes machining, forming, casting and joining of dissimilar metals.

Course Learning Outcomes (CLOs):

The student will be able to:

1. decide suitable casting technique for a particular application based on the differentiation in process salient features, evaluate the molding sand property for sand casting process.
2. design the gating and riser system for the casting process and calculate the charge constituents in liquid metal
3. determine the welding machine characteristics, calculate heat balance, estimate the size of weld and decide suitable welding technique for different applications.
4. calculate the shear angle, strain, strain rate, velocities during metal cutting and estimate the cutting force, power during single and multipoint cutting operations.
5. calculate the force and power requirements during different bulk metal forming processes estimate the die or punch size for a suitable sheet metal shearing operation.

Text Books:

- 1 Rao, P.N., *Manufacturing Technology: Foundry, Forming & Welding*, Tata Mc-Graw Hill, New Delhi (2003)
- 2 Rao, P.N., *Manufacturing Technology: Metal Cutting & Machine Tools*, Tata Mc-Graw Hill, New Delhi (2003).

Reference Books:

- 1 *Chambell, J.S., Principle of Material and Process, Tata Mc-Graw Hill, New Delhi (1995).*
- 2 *Ostwald, J.M., Manufacturing Processes & systems, John Wiley & Sons (Asia) Pvt Ltd, Singapore (2007).*
- 3 *Singh, C.K., Manufacturing Technology, Pearson Education Asia, New Delhi (2002).*
- 4 *Doyle, L.E., Manufacturing Process & Materials for Engineers, Prentice Hall of India, New Delhi (1984).*
- 5 *Lindberg, R.A., Manufacturing Process & Materials, Prentice Hall of India, New Delhi(2006).*
- 6 *Degarmo, E.P., Materials and Processes in Manufacturing, Prentice Hall of India, New Delhi(2002).*

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	25
2.	EST	40
3.	Sessional (Lab Assignments/Quizzes/Project)	35

UME513 : DYNAMICS AND VIBRATIONS

L	T	P	Cr
3	1	2	4.5

Course Objectives: This course deals with the dynamics of various physical systems like flywheels, governors, gyroscopes etc. In continuation to the topics covered in Mechanics of Machines, this course reviews the detailed concepts of single-DOF vibrating systems. Moreover, the aim of this course is to model and analyze two- and multi-DOFs systems with their applications in the real world

Dynamics: Equivalent dynamical systems, Dynamic force analysis in engines.

Flywheel and Governors: Turning moment diagram of the engines, Flywheel design, Types of governors and their applications.

Motion transmission devices: Belt drives, Rope drives, Spur gear, Interference in gears, Gear trains.

Gyroscopes: gyroscopic action in automobiles, gyroscopes and their role in stabilization in ships, and airplanes.

Vibrations:

Single-DOF Systems: Free, forced, undamped and damped systems. Logarithmic decrement, Equivalent viscous and Coulomb damping, support excitation and vibrations due to unbalanced mass, vibration absorbers.

Two Degree of Freedom Systems: Free and Forced vibrations with and without damping, Principal and normal modes, coupling of modes.

Multi Degree of Freedom Systems: Various methods of analysis of multi degree freedom systems, numerical methods, Lagrange's equations, Application to torsional vibrations, Modal Analysis and its applications to realistic problems.

Laboratory Work:

Basic knowledge and experiments related to simple pendulum, compound pendulum, damping coefficient, critical speed, balancing of rotors.

Research Assignment: Group assignment for this course may include one of the following topics:

- Natural frequencies of physical systems
- Modal analysis of realistic systems
- Suspension systems of vehicles
- Vibration isolation of machines
- Gyroscopic effect in aero planes and ships

Micro Project: Group project for this course may include one of the following topics:

- Determine the natural frequencies of physical systems like, suspension system, bridge etc. (both using analytical and numerical approach)
- Calculate the mode shapes and perform modal analysis analytically and validate the results obtained using commercial packages.
- Determination of damping value experimentally using logarithmic decrement method and validate theoretically.
- Develop simple 1-2 DOF system like inverted pendulum, measure the system response and relate to theoretical concepts for validation.

Course Learning Outcomes (CLOs):

The students will be able to:

1. apply engineering principle of mechanics to design motion transmission devices and flywheels.
2. determine the appropriate parameters for stability of a vehicle using the concept of gyroscopic action.
3. derive the dynamic model of real-life problems and verify the natural frequencies and mode shapes.
4. analyze two- and multi-DOF physical systems analytically and validate using a commercial package

Text Books:

- 1 J. J. Uicker, G. R. Pennock, and J. E. Shigley, *Theory of Machines and Mechanism*, Oxford Press[2009]
- 2 Grover, G. K., *Mechanical Vibrations*, Nem Chand and Bros, Roorkee (1996).
Ambekar, A. G., *Mechanical Vibrations and Noise Engineering*, Prentice Hall of India, New Delhi (2006).

Reference Books:

- 1 A. K. Ghosh and A. K. Mallik, *Theory of Mechanisms and Machines*, Affiliated East-West press Pvt. Ltd. [1993]
- 2 Rao, S. S., *Mechanical Vibrations*, Addison Wesley Publishing Company, New York (1995).
- 3 Kelly, S. G., *Mechanical Vibrations*, Schaum's Outlines, Tata McGraw Hill, New Delhi (2007).
- 4 Srinivasan, P., *Mechanical Vibration Analysis*, Tata McGraw Hill, New Delhi (1995).

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	30
2.	EST	40
3.	Sessionals (Minor Project/Tutorials/Quizes)	30

UME847: RAPID PROTOTYPING

L	T	P	Cr
2	1	2	3.5

Course objectives: This course introduces the basic fundamentals of rapid prototyping, its fabrication methodology, different techniques of part fabrication, materials and various areas of defects and improvements in RP. The course also introduces the concept of reverse engineering.

Introduction: Classification of manufacturing processes, Introduction to rapid prototyping (RP), Basic Principles of RP, Steps in RP, Advantages of RP.

Classifications of Different RP Techniques: Based on raw material, Based on layering technique and energy sources.

Design of CAD Models for RP: Transformations, Curves, Surface Modeling, Solid modeling for RP.

Process Technology in RP: Stereo-lithography (SL), Selective laser sintering, Ballistic particle manufacturing, Fused deposition modeling, Laminated object manufacturing, Solid ground curing, Beam inference solidification, Laser engineered net shaping (LENS), 3D Printing.

STL files for RP: STL file generation, Defects in STL files and repairing algorithms, other Interface formats.

Research Areas in RP: Study of Slicing methods & design of support structures, Part deposition orientation studies, study of shrinkage compensation and accuracy.

Reverse Engineering: Introduction to reverse engineering and its integration with rapid prototyping

Laboratory Work:

1. To generate Solid Models with the given dimensions using s/w like Pro-E or SolidWorks.
2. To fabricate a prototype in RP Facility after removing STL file defects.
3. To estimate the surface roughness and shrinkage of the developed prototype.
4. To generate MATLAB codes for the slicing, transformations and surfaces involved in Rapid Prototyping.
5. The students will be doing a project realizing the application of RP technology for product development.

Course learning outcome (CLO):

On completion of this course the student will be able to:

1. develop physical prototype applying the fundamental concepts of rapid prototyping.
2. develop a solid model applying the concepts of transformations & solid modelling.
3. analyze different rapid prototyping systems based on their principles of operation and materials used.
4. analyze & detect the errors in STL files and implement the repair algorithms associated with the errors.

- calculate layer thickness, orientation and shrinkage compensation in different layering techniques.

Text Books:

- Chua, C.K., Leong, K.F., *Rapid Prototyping: Principles and Applications in Manufacturing*, John Wiley and Sons Inc., 2000.
- Pham, D.T., Demov, S.S., *Rapid Manufacturing: The Technologies and Applications of Rapid Prototyping and Rapid Tooling*, Springer-Verlag London Limited, 2001.
- Noorani, R., *Rapid Prototyping: Principles and Applications*, John Wiley & Sons, Inc., New Jersey, 2006.
- Saxena, A., Sahay, B., *Computer Aided Engineering Design*, Anamaya Publishers, New Dehi, 2005.

Reference Books:

- Patri, K. V., Weiyin, Ma, *Rapid Prototyping - Laser-based and Other Technologies*, Kluwer Academic Publishers, U.S.A., 2003.
- Hague, R.J.M., Reeves, P.E., *Rapid Prototyping, Tooling and Manufacturing*, iSmithersRapra Publishing, 2000.
- Hopkinson, N., Hague, R.J.M., Dickens, P.M., *Rapid Manufacturing- An Industrial Revolution for the Digital Age*, John Wiley & Sons Ltd., U.K., 2006.
- Zeid, I., *Mastering CAD/CAM*, Tata McCraw Hill, 2006.

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	25
2.	EST	40
3.	Sessional (Assignments/Quizzes/Presentations)	35

UME833: INSPECTION AND QUALITY CONTROL

L	T	P	Cr
3	1	0	3.5

Course Objectives: This course enables the students to understand the organization and procedures for industrial inspection. It helps in developing an understanding with regards to the basic concepts/ tools of quality engineering. The course helps to study the development, operational procedure, and applications of control charts to signify their role in quality control. The course enables the students to study, design and use acceptance sampling plans. The course introduces the concept of process capability analysis to gage process performance.

Industrial Inspection: The basic concepts, objectives and functions of inspection in industry, meaning and significance of quality, essential components of quality, phases or elements for building quality, evolution of the concepts of quality, spiral of progress of quality, changing scope of quality activities, quality circles, quality system economics, hidden quality costs, economic models of quality costs, quality loss function.

Statistical Process Control: Understanding the process, process data collection and presentation, process variability, process control, control chart for variables ($\bar{X}-R$, $\bar{X}-S$ charts etc.), control charts for attributes, (p, c charts etc.), acceptance sampling.

Process Capability Analysis: Need and significance, process capability for variable data, process capability indices (C_p , C_{pk} , C_{pm} etc.), interpreting the indices, use of process capability data.

Process Improvement: Quality improvement process, quality tools for process improvement viz. Pareto charts, C & E analysis, scatter diagrams etc.

Six Sigma Process Quality: Introduction, DMAIC process, role of design of experimentation, ANOVA analysis.

Research Assignments: Students will be divided in groups comprising of 4–5 students. Each group will be assigned with a separate research topic in the field of inspection and quality control. Students will be required to go through the topics from sources like reference books, journals etc. in the relevant field. Each group will be required to submit a report (and presentation) containing review of literature, summary, major findings and gaps in the existing literature. The topics may include review of latest trends in procedures for industrial inspection, special control charts for variables and attributes, designing for six sigma processes, latest research in field of acceptance sampling etc.

Course Learning Outcomes (CLOs):

The students will be able to:

1. identify and analyze the functions and organization of industrial inspection.
2. apply and analyze the seven Ishikawa's tools and conduct quality cost analysis.
3. analyze various control charts for quality control of the different production processes
4. evaluate through process capability studies if a given process is proficient in meeting customer's specifications

Text Books

- 1 Juran, J.M. and Gryna, F.M, *Quality Planning & Analysis*, McGraw Hill (2001).
- 2 Gupta, I. C., *Engineering Metrology*, Dhanpat Rai and Sons, New Delhi (2007).

Reference Books

- 1 Grant, E.L., *Statistical Quality Control*, McGraw Hill (2008).
- 2 Feignbaum, A.V., *Total Quality Control*, McGraw Hill (1991).

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1	MST	30
2	EST	45
3	Sessional (May include Assignments/Tutorials/Quizzes)	25

UME697: Group Project

L T P Cr
- - - 13.0

Course Objectives: To develop design skills according to a Conceive-Design-Implement-Operate (CDIO) compliant methodology. To implement engineering skill and knowledge to complete the identified project work while encouraging creativity and innovation. To develop spirit of team work, communication skills through group-based activity and foster self-directing learning and critical evaluation.

Scope of work:

For this course groups of the students shall be formulated with one student acting as group leader and students shall be encouraged for self-learning. During this project work students are expected to identify the problem of their choice through interactions with industry, R&D labs and other reputed institutions. Subsequently, each group shall make presentation of their effort of problem formulation in fourth-fifth week of the semester followed by completion of project work. Apart from this each group shall be making periodic presentation during semester for continuous evaluation and monitoring.

At the end of this project each group shall be required to submit a detailed technical report, daily diary and presentations related to the project undertaken.

Course Learning Outcomes (CLOs):

The students will be able to:

1. identify a problem based on the need analysis of community /industry/ research.
2. create a flowchart of methodology for solving the identified problem
3. demonstrate team work with work division, team meetings and communications among team members.
4. write technical report for the project work and present the same through power point presentations or posters.

Evaluation Scheme:

S. No.	Evaluation Elements	Weightage (%)
1.	Regular Evaluations	30
2.	Final Evaluation- Presentation and Report, Daily diary	70

UME711 : ADVANCED MACHINE DESIGN

L	T	P	CR
3	1	0	3.5

Course objectives:The objective for this course is to apply design procedure of the machine elements using analytical approach and mechanical engineering design theory to identify machine elements in the design of commonly used mechanical systems. The course also introduces the concept of computer based techniques in the analysis, design and/or selection of machine components.

Contents:

The detailed design of mechanical systems based on realistic examples will be followed in understanding the design philosophy, design concepts, load distribution, and performing design calculations of different sub systems of transmission and braking system of an automobile. The subsystems of components such as clutch, gearbox, universal joints, propeller shafts, differential gearbox, axle, bearings, brakes, springs etc would be covered. Material selections, failure analysis, factor of safety, lubrication, fits and tolerance aspects will also be covered in all the above case based designs. Use of ASTM or equivalent standards.

NB:Open book test will be conducted.

Research Assignment:

Research assignment will constitute collection of literature, problem formulation required for design consideration of automotive sub systems using FEA. This assignment will also include technical report writing and seminar presentation.

Course Learning Outcomes (CLOs):

The students will be able to:

1. select the suitable materials and manufacturing considerations.
2. determine suitable module and specifications of gears from strength and wear considerations.
3. apply different theories for designing friction clutches and brakes.
4. select bearings for a given load carrying capacity.
5. design and analyze real engineering systems through research assignments.

Text Books:

- 1 Shigley, J., *Mechanical Engineering Design*, McGraw Hill, New York (2014), 10th edition
- 2 Bhandari, V. B., *Design of Machine Elements*, Tata McGraw Hill, New Delhi (2010), 3rd edition

Reference Books:

- 1 Norton, R.L., *Machine Design: An Integrated Approach*, Pearson Education, New Delhi (2009), 3rd edition
- 2 Juvinall, R. C. and Marshek, K. M., *Fundamental of Machine Component Design*, John Wiley & Sons, New York (2011), 5th edition
- 3 Spotts, M. F. and Shoup, T. E., *Design of Machine Elements*, Pearson Education, New Delhi (2003)
- 4 Logan D., *A First Course in the Finite Element Method, SI Version*, Cengage Learning (2011)

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	30
2.	EST	45
3.	Sessionals (Assignments, Presentation, Technical Report)	25

UME502 : AUTOMOBILE ENGINEERING

L	T	P	CR
3	0	2	4.0

Course Objectives: To deliver basic knowledge of different components of automobiles and expose the students with performance parameters of a vehicle. Course provides the learning of design procedure of various components and factors affecting operation of vehicle on road. Objective also involves the enhancement of fault diagnosis and troubleshooting capabilities.

Introduction: Conventional motor vehicle, vehicle classification, frame and frameless construction, vehicle dimensions, power requirements, vehicle performance, gear ratio for maximum acceleration, stability of vehicles.

Clutch and Transmission: Clutch Fundamentals, Different type of clutches, Torque transmitted through clutch, Energy lost during engagement, Energy dissipated due to clutch slippage, requirements for manual and automatic transmission, their type and constructional detail.

Steering and Suspension: Steering mechanisms and steering system including power steering, turning radius calculation, Steering gear ratio, Forward and reverse efficiency of steering gear, Inertia torque effecting steering, suspension principle, rigid axle suspension and independent suspension, Mechanics of an independent suspension system.

Drive Line: Introduction to driveline components, Critical speed of Propeller shaft, speed variations of Hooke Joint, differential gear ratio.

Braking System: Introduction to braking system and their types, Stopping distance, Work done in braking and braking efficiency, ABS.

Wheel and Tyres: Disc pressed wheels, static and dynamic balancing of wheels, types and manufacturing, tubed and tubeless tyres, radial tyres ,tyre specifications and coding.

Emission control devices: Catalytic convertor and its types, EGR.

Vehicle Electronics: Electrical and electronic systems in automobiles, starting motor drives, Automotive accessories and safety features in automobile.

Trends in automobile sector: Hybrid, solar powered vehicles.

Trouble shooting in above modules.

Laboratory Work: Study of vehicle chassis and construction, study of single plate and multi-plate clutch in an automobile, construction and working of following gear boxes: Contact mesh gear box; synchronous gear box, parts of automatic transmission system, components of suspension system of automobile (2 wheel, 4 wheel), steering system of an automobile, electric system, starting system, braking system of an automobile, study of radiator, study of differential, axles, study of propeller shaft, universal joints and slip joint, study of catalytic convertor; Practical determination of the gearbox and rear axle ratios of a vehicle without dismantling any of these, Visit to automobile service station for troubleshooting exercises; Group assignments on above topics.

Research Assignments:

- investigate different problems related to the design and functioning of engine performance through case studies at service station and find the corrective action.
- fault diagnosis of clutch and transmission assembly through real case studies of passenger vehicles.
- critically evaluate the performance of vehicle steering mechanism and its effect on turning radius, vehicle suspension and tyre wear through real case studies at vehicle service stations.
- prepare a technical report on the recent trends in automotive electronics and hybrid technologies used in the passenger vehicles.

(10% weightage of total marks shall be given to this assignment.

Course Learning Outcomes (CLOs):

The students will be able to:

1. evaluate the power requirement of a vehicle under different operating conditions.
2. calculate the energy losses and define the design parameters in different vehicle components
3. solve the technical issues related to vehicle design and malfunctioning of different components through fault-diagnosis and troubleshooting exercises of real case studies performed at the vehicle service stations.

Text Books:

- 1 *Giri, N. K., Automobile Mechanics, Khanna Publishers, New Delhi (2011).*
- 2 *Hiller, V. A. W., Fundamentals of Motor Vehicle Technology, Nelson Thornes, UK (2012).*

Reference Books:

- 1 *Garrett, T. K., Newton, K. and Steeds, W., The Motor Vehicle, Butterworth-Heinemann, Great Britain, London (2001).*
- 2 *Norton, A. A., Book of the Car, Automobile Association, London (1977).*
- 3 *Heinz, H., Advance Vehicle Technology, Arnold Publishers, Butterworth-Heinemann, London (1999).*
- 4 *Crouse, W. and Anglin, D., Automotive Mechanics, Tata McGraw Hill, New Delhi (2006).*
- 5 *Heinz, H., Engine and Vehicle Technology, Arnold Publishers, Butterworth-Heinemann, London (2002).*

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	25
2.	EST	35
3.	Sessionals (May include Assignments/Projects/Quizzes/Lab Evaluations)	40

UME712: HEAT TRANSFER

L	T	P	Cr
3	1	2	4.5

Course objective: To impart knowledge on the principles of heat transfer through conduction, convection and radiation modes. To impart knowledge on heat transfer during phase-change processes, such as boiling and condensation. To impart knowledge on the practical aspects of the theories of heat transfer, such as design of heat exchangers. To enable students carry out laboratory tests verifying the various principles of heat transfer.

Conduction: Fourier's law, conduction equation, thermal resistance, critical radius of insulation, conduction with heat generation, unsteady state flow

Forced Convection Fundamentals: Velocity and thermal boundary layers and governing equations, dimensional analysis for convection, Reynolds analogy

Forced Convection for External Flows: Laminar, turbulent and separated flows; flat plates, cylinders in cross flow, tube arrays

Forced Convection for Internal Flows: Entrance region and fully developed flow, laminar and turbulent flows in pipes and ducts

Free Convection: Principles, governing equations, dimensional analysis, correlations

Boiling and Condensation: Modes of boiling, mechanisms of condensation, correlations

Heat Exchanger Performance and Design: Heat exchanger types, overall heat transfer coefficient, log mean temperature difference, effectiveness, methodology for design

Radiation: Fundamental concepts and definitions, radiation exchange between surfaces

Laboratory Work:

Laboratory work will include determination of thermal conductivity and thermal resistance of solids and fluids, heat transfer coefficients for different cases of forced and natural convections, emissivity for thermal radiation, LMTD for heat exchangers.

Assignment

Students in groups of 3 to 4 will select any topic of their choice within the broad boundaries of the course related. The students need to review the existing design of any heat transfer equipment/process, analyze and propose possible improvements. Deliverables are report/presentation/Journal or Conference paper/poster presentation, short video film etc (any optional mode).

Course Learning Outcomes (CLOs):

The students will be able to:

1. apply the principles of conduction, convection and radiation mode of heat transfer to solve heat transfer problems.
2. design a heat exchanger through analysis of the thermal performance of heat exchangers and recognize and evaluate the conflicting requirements of heat transfer optimization and pressure drop minimization.
3. calibrate equipment, acquire, tabulate and analyze useful data in the laboratory, checks for repeatability and reproducibility.
4. assess thermal systems and develop conceptual designs of improved systems

Text Books:

- 1 Cengel, Y., *Heat Transfer - A practical approach*, Tata McGrawHill, New Delhi (2007)
- 2 Incropera, F.P. and DeWitt, D.P., *Fundamentals of Heat and Mass Transfer*, John Wiley and Sons, Singapore (2006)

Reference Books:

- 1 Holman, J.P., *Heat Transfer*, McGraw - Hill Book Company, Singapore (2008)

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	20
2.	EST	40
3.	Sessionals	40

UME713 : FLUID MECHANICS AND MACHINERY

L	T	P	Cr
3	1	2	4.5

Course Objectives: Students will expose to the basic fundamentals of momentum equation, basics theory of fluid dynamics, Euler's equation for energy transfer, impact of jets. To study the working principle of the hydropower plant, hydro turbine component, basic working principle of pump, centrifugal pumps, design parameters of the centrifugal pump, reciprocating pump, indicator diagram.

Fluid Dynamics: Fluid Kinetics, Buckingham's Pi method, similarity relation, Stream function and velocity potential functions for standard flow patterns uniform flow, source/sink, doublet and free vortex ; combination of uniform flow with certain flows to obtain flow patterns of various shapes such as flow past a half body, acylinder,

Viscous Flow: Momentum Equation, Navier Stokes Equation and its derivation, Aerofoil theory, Lift and Drag.

Hydraulic Turbines: Principles of Hydraulic machines, Impulse momentum equation, Euler's equation for energy transfer, Impact of jets.

hydropower plant, Classification, head losses and efficiencies, various elements, impulse and reaction turbines, components, selection of design parameters, size calculations, work, efficiency, governing, , specific speed, cavitation.

Hydraulic Pumps: classification, selection, installation, centrifugal pumps, head, vane shape, pressure rise, velocity vector diagrams, work, efficiency, design parameters, multistaging, operation in series and parallel, NPSH, specific speed. submersible pumps, axial flow pump

Reciprocating Pumps: indicator diagram, work, efficiency, effect of acceleration and friction, air vessels.

Laboratory Work: Performance of Pelton Wheels, Francis turbine, Kaplan turbine, Centrifugal pump, Reciprocating pump, Hydraulic Ram, Study of Hydraulic pump models. Simulation of flow in pipe, bend and pump using CFD software ANSYS FLUENT

Research Assignment:

Research assignment given to the students in group related to flow simulation in pipe, nozzle, diffuser etc using ANSYS FLUENT CFD tool.

Course Learning Outcomes (CLOs):

The students will be able to:

1. develop dimensionless groups using Buckingham's Pi method
2. determine the drag and lift forces of various shapes.
3. determine the various flow characteristics of pumps and turbine
4. simulate fluid machinery problems using commercial CFD tools

Text Books

- 1 *White, F. M., Viscous Fluid Flow, McGraw Hill, New York (2006).*
- 2 *Wright, T., Fluid Machinery, CRC Press, USA (2009).*

Reference Books

- 1 *Douglas J. F., Gasiorek, J. M. and J. A. Swaffield, Fluid Mechanics, Addison-Wesley Longman Inc., Edinburgh, U.K (1995).*
- 2 *Rattan, S.S., Fluid Machines and Hydraulic Machines, Khanna Publishers, New Delhi (2004).*
- 3 *Panton, R.L., Incompressible Fluid Flow, John Wiley & Sons, New Jersey (2005).*

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	25
2.	EST	35
3.	Sessionals (May include Assignments/Projects/Quizzes/Lab Evaluations)	40

UME803 : REFRIGERATION & AIR CONDITIONING

L T P Cr
3 1 2 4.5

Course Objectives: This course provides an introduction of different types of refrigeration systems and enables the students to analyze their performance using basic concepts of thermodynamics. This course also introduces the concept of psychometrics, air conditioning processes, air conditioning systems and refrigeration & air conditioning system components.

Air and Vapour Compression Refrigeration: Reversed Carnot cycle, air refrigeration cycle, aircraft refrigeration cycles, vapour compression refrigeration cycles, actual vapour compression cycle, advanced vapour compression refrigeration systems, compound compression and multi load systems, cryogenics refrigeration, cascade system and thermoelectric systems.

Vapour Absorption Refrigeration: Water vapour refrigeration systems, steam jet refrigeration; vapour absorption refrigeration systems, single effect and double effect vapour absorption systems.

Refrigerants: Desirable properties of common refrigerants, alternative refrigerants, refrigerator retrofitting procedure. Impact on environment by traditional refrigerants, refrigeration & associated equipment, ozone depletion and global warming.

Refrigeration System Components: Compressors, expansion devices, condensers, evaporators.

Air Conditioning: Psychrometric properties of air, psychrometric processes, comfort charts, air conditioning load calculations, types of air conditioning systems. Demonstration of HVAC software related to psychrometric processes & HVAC systems.

Laboratory work :Experiments relating to measurement of performance parameters related to Refrigeration Bench, air conditioning test rig; Cold Storage Plant; Heat Pump Characteristics; Experimental Ice Plant; Cascade Refrigeration System; Rail Coach Air Conditioning Unit

Research Assignment: Working of various components of air conditioning unit in library/ auditorium/ice plants/ shopping malls/ hospitals/ theatres/cold storage/milk plants.

Course Learning Outcomes (CLOs):

The students will be able to:

1. determine the COP for different types of air refrigeration systems
2. determine the COP for vapour compression systems and heat pump
3. perform thermodynamic analysis of absorption refrigeration systems and steam jet refrigeration system
4. perform the load calculations for the different type of air conditioning systems
5. identify and determine the heating and cooling loads for air conditioning systems involving practical applications like; rooms/halls/restaurant/ theatre/auditorium etc

Text Books:

- 1 *Domkundwar and Arora, Refrigeration and Air conditioning, Dhanpat Rai and Co, New Delhi (1973), 8th Edition, 2009.*
- 2 *Stoecker, W. F. and Jones J. W., Refrigeration and Air Conditioning, McGraw Hill, New York (1982).*

Reference Books:

- 1 *Dossat, R. J., Principles of Refrigeration, Pearson Education, Singapore (2004).*
- 2 *Ameen, A., Refrigeration and Air Conditioning, Prentice Hall of India, New Delhi (2004).*

Evaluation Scheme:

S. No.	Evaluation Elements	Weightage (%)
1.	MST	24
2.	EST	36
3.	Sessional (Including assignments/labwork/project/ quizzes etc.)	40

UME807 : GAS DYNAMICS & TURBO MACHINES

L	T	P	Cr
3	1	0	3.5

Course Objectives: Students will be exposed to compressible flow, study of subsonic and supersonic flows through nozzles of gases and vapour, steam turbine designs and types, governing of steam turbines, gas turbine cycles and their thermal refinements, jet propulsion. Students will study basics of centrifugal, axial flow, screw, lobe and reciprocating compressors, performance and design characteristics of compressors, basic principles of condensers, types, draught, cooling towers.

Basic concepts of Gas Dynamics: Stagnation Properties, Speed of sound and Mach Number and Mach angle, one dimensional isentropic flow, Critical Conditions stagnation values, Stagnation temp. Change, governing equations, Rayleigh lines, Fannolines.

Normal Shock Waves: Formation of shock waves, weak waves, compression waves. Governing relations of the Normal shock, Pressure. Temperature, Density, Mach number across shock.

Flow through Nozzles and Diffusers: Converging diverging nozzle, area ratio for complete expansion, effect of varying back pressure on nozzle flow, losses in nozzle, supersonic flow.

Steam Turbines: Steam nozzles, isentropic flow, critical pressure ratio, maximum discharge, throat and exit areas, effect of friction, supersaturated flow. Steam Turbines, types, impulse turbine, velocity and pressure compounding, reaction turbine, degree of reaction, reheat & regenerative cycles for turbines, losses, partial admission factor, overall efficiency, governing.

Compressors: Positive displacement and non-positive displacement; reciprocating, centrifugal and axial flow type; characteristic curves of compressors.

Steam Condensers: Classification and types, jet condensers- parallel flow, counter flow and ejector type, Edwards's air pump, shell and tube, shell and coil etc., cooling towers- natural draught, induced draught and forced draught.

Gas Turbines: Brayton cycle, Ericsson cycle, effect of intercooling, reheating and regeneration, open and closed gas turbine cycle.

Research Assignments:

1. Steam and gas turbine design.
2. Methodology for improving power to weight ratio, turbine efficiency calculations.
3. Turbine blade cooling and attachment methods to rotor drum
4. Steam turbine maintenance and troubleshooting studies at thermal power plants
5. Condenser design

Course Learning Outcomes (CLOs):

The students will be able to:

1. derive and apply thermodynamic and fluid terminology to turbo machines.
2. draw the velocity triangles in turbo machinery stages operating at design and off-design conditions.
3. determine methods to analyze flow behavior depending upon nature of working fluid and geometric configuration of turbo machine.
4. determine methodologies to evaluate solutions for efficiency, effectiveness and sustainability

Text Books:

- 1 *Cohen, H., Sarvnamattoo, H. I. H., and Rogers, G. F., Gas Turbine Theory, Pearson Education, New Delhi (1996).*
- 2 *Vasandani, V. P. and Kumar, D. S., Heat Engineering, Metropolitan Books, New Delhi (2003).*

Reference Books:

- 1 Kearton, W. J., *Steam Turbine Theory and Practice*, CBS Publishers and Distributors, New Delhi (1990).
- 2 Joel, R., *Basic Engineering Thermodynamics*, Pearson Education, New Delhi (1996).
- 3 Yahya, S. M., *Turbines, Compressors & Fans*, Tata McGraw Hill, New Delhi (2005).
- 4 Dixon, S. L., *Fluid Mechanics and Thermodynamics of Turbomachinery*, Butterworth-Heinemann, London (2005).

Evaluation Scheme:

S. No.	Evaluation Elements	Weightage (%)
1.	MST	30
2.	EST	45
3.	Sessional (Including assignments/labwork/project/ quizzes etc.)	25

UME705: MACHINING SCIENCE

L	T	P	Cr
3	1	2	4.5

Course objective: The objective of this course is to expose the students about the principles of the metal cutting in single and multi-point cutting, estimating the cutting force and power requirements. This course also cultivates the ability to develop and optimize the non- conventional machining methods resulting in creation and distribution of value in engineering applications.

Machining with Single Point Cutting Tool: Mechanism of chip formation, machining parameters, Relationship of shear angle, shear strain, strain rate, velocity relationships, Estimation of cutting force and power using Merchant's circle theory, Lee and Shaffer theory, Palmer and Oxley theory, Power and energy relationships, friction and thermal aspects of machining

Machining with Multi-Point Cutting Tools: Mechanism of chip formation with multi-point cutting tools, Expression for chip thickness, chip length in in milling and grinding, Force and power requirement in milling and grinding

Tool Wear: Tool life, factors affecting tool life, Taylor's tool life equation, Universal machinability index, factors affecting machinability, factors dimensional accuracy and material removal rate in machining, calculation of economic cutting speed, Gilberts model for economic tool life, Determination of optimal cutting speed for maximum production, Maximum profit cutting speed, Determine of high efficiency zone

Non-conventional Machining Methods: Working principle, applications and modeling of material removal rate in Ultrasonic Machining, Abrasive jet machining, Electric-Discharge Machining, Electro-Chemical Machining, Laser Beam Machining processes

Laboratory Work

Experimental work pertaining to determination of chip reduction coefficient, Shear angle; Cutting force measurements in milling and drilling operations, Effects of speed, feed and depth of cut on power consumption, tool tip temperature, experiments on USM, EDM and LBM, Abrasive shot blasting machine

Research assignment

Students will be divided in groups comprising of 4–5 students. Each group will be assigned with a separate research topic related to parametric analysis and optimization of process parameters involved in various conventional machining processes. Students will be required to go through the topics from sources like reference books, journals etc. in the relevant field. Each group will be required to submit a report (and presentation) containing review of literature, summary, gaps in the existing literature, key findings etc.

Course Learning Outcomes (CLOs):

The students will be able to:

1. calculate cutting forces and power requirement during single point cutting, multi-point cutting operations
2. develop mathematical models to predict material removal rate surface quality for different process parameters in different non-conventional machining methods
3. design the conditions for the maximum tool life and factors influencing surface quality, dimensional accuracy and material removal rate in machining
4. analyze the thermal and frictional aspects of machining parameters used in manufacturing industries

Text Books

- 1 Ghosh, A. and Mallik, A.K., *Manufacturing Science, Affiliated East-West Press Pvt. Ltd, New Delhi (2013).*
- 2 Bhattacharyya, A. *Metal Cutting Theory and Practice, New Central Book Agency Ltd, Calcutta (2000).*
- 3 Pandey, P. C. and Singh, C. K., *Production Engineering Sciences, Standard Publishers, New Delhi (2004).*

4 Mehta, N.K., *Metal Cutting and Design of Cutting Tools, Jigs & Fixtures*, McGraw Hill Education (India) Private Limited, New Delhi (2015)

Reference Books

1 Juneja, B. L. and Sekhon, G. S., *Metal Cutting*, New Age International, New Delhi (2003).

2 Shaw, M.C., *Metal Cutting*, Tata McGraw Hill, New Delhi (1997).

3 Hofy, H.E., *Advanced Manufacturing Process*, B and H Publication (1998).

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1	MST	25
2	EST	35
3	Sessionals (May include Assignments/Projects/Tutorials/Quizes/Lab Evaluations)	40

UME802 : MECHATRONICS

L	T	P	Cr
3	0	2	4.0

Course Objectives: The course imparts interdisciplinary knowledge to study modern products like household appliances, digital cameras, mobiles etc., which falls under the mechatronics domain. The aim of this course to make a bridge between mechanical, electronics, instrumentation, computer and controls field.

Introduction: Evolution of mechatronics, integrated mixed systems, integration of mechanical engineering, electronics and control engineering and computer science, design process, measurement system, control system, basic elements of open-loop and closed-loop control system, block diagram representation of mechatronics system, sequential controllers.

SISO Control Systems: Performance specifications, transfer functions, block diagram reduction techniques, signal flow graphs, sensitivity analysis, frequency response, stability, controller types and their design using frequency domain and Laplace domain method, PID control, feedback control.

MIMO Control Systems: Effect of pole-zero cancellations, frequency vs time-domain control, state-space representation, linear transformations in state-space representation, system characteristics from state-space representation, implementation in CST toolbox of MATLAB.

Dynamic Systems Modeling: Equations of motion of mechanical, hydraulic, thermal, electric and pneumatic systems, modeling of motors and generators, solving the dynamic model in MATLAB environment.

Sensors: Performance terminology, static and dynamic characteristics, displacement, position and proximity sensors, velocity and motion sensors, stress, strain and force measurements using strain gauges, force, fluid pressure, liquid flow and liquid level sensors, light sensors, temperature sensors.

Signal Conditioning and Digital Signals: Basic conditioning process, operational amplifiers, digital signal, AD and DA conversion, Shannon's sampling theorem,

Electronic Elements in Mechatronic System: Introduction to microprocessors and microcontrollers.

Laboratory Work: Experiments based on Lego kit, Tetrix kit, microcontroller based kits, different sensors, interfacing with PC, modeling and control through servo motors, data acquisition related experiments like Quanser Qube and SRV-02 workstation in MATLAB/Simulink/Labview environment.

Minor Project: Students in a group of 4/5 will carry out minor project on any one of the following topics:

- Assemble a robotic device using LEGO or Tetrix kits using appropriate sensors and actuators, interface with a computer and code the robot to perform various tasks.
- Develop some mechatronics applications using different hardware available like motors, sensors, micro-controllers, pneumatic controls, electro-pneumatic controls and motion controls.
- Develop the dynamic model of a realistic system like inverted pendulum (based on QuanserQube) in frequency-domain and time-domain approach. Learn interfacing of the system with a PC in MATLAB/Simulink/Labview environment and analyze the stability and performance of the system using a data acquisition card
- Derive the transfer function that describes the rotary motion of the rotary servo load shaft (based on Quanser SRV02 Workstation) and develop a feedback controller in Matlab/Simulink/Labview environment to control the position and speed of the rotary servo load shaft.

Course Learning Outcomes (CLOs):

The students will be able to:

1. calculate the output to input relation of any physical model in the form of a transfer function using block diagram reduction and signal flow graphs.
2. develop the block diagram of any mechatronic system after analyzing the key inputs, outputs, sensors, transducers and controllers of any physical device.

3. develop the state-space representation of the physical model and analyze the performance and stability of the system in MATLAB environment.
4. interface different sensors, actuators, micro-controllers and data acquisition cards of a given mechatronic device to the computer/laptop.
5. analyze the key features of different type of controllers and develop a suitable controller to obtain the desired performance from the system.

Text Books:

1. Bolton, W., *Mechatronics: A Multidisciplinary Approach*, Pearson Education, New Delhi (2008).
2. Kamm, M.L.J., *Mechatronics*, Prentice Hall of India, New Delhi (2007).

Reference Books:

1. Auslander, D. M. and Kempf, C. J., *Mechatronics: Mechanical System Interfacing*, Prentice Hall, New Jersey (1996).
2. Neculescu, D., *Mechatronics*, Pearson Education, New Delhi (2002).
3. Alciatore, D. G. and Histand, M. B., *Introduction to Mechatronics and Measurement System*, McGraw Hill, New Delhi (2005).

Evaluation Scheme:

S. No.	Evaluation Elements	Weightage (%)
1.	MST	30
2.	EST	40
3.	Sessional (Including assignments/lab work/project/ quizzes etc.)	30

UME793: CAPSTONE PROJECT

	L	T	P	Cr
UME793: Semester VII Part-I (Starts)	0	0	2	--
UME793: Semester VIII Part-II (Completion)	0	0	2	8.0

Course Objectives: A design project based course to implement integrated approach to the design of mechanical systems using concepts of mechanical design, thermal and manufacturing courses studied in the previous semesters. Design a mechanical system from component level to assembly using CAD and CAE tools individually or in a team and generate a design project report with production drawings using drawing standards, symbols, conventions and rules. Plan the production of a mechanical system given the detailed drawings. Schedule and execute a production plan for the components and assemble the working prototype of the mechanical system. Analyze the prototype manufactured for improvement in design, manufacturing and function.

Scope of work:

Capstone project shall be comprising of two parts. Part-I is focused on an integrated approach to the design of mechanical systems using concepts of mechanical design, thermal and manufacturing courses studied in the previous semesters wherein mechanical systems are to be designed satisfying requirements like reliability, fatigue loading, optimized design, manufacturability, assembly, installation, maintenance, transportation-to-site, economic, environmental, social, political, ethical, health and safety and sustainability considerations. Part-I builds around use of a system design approach by incorporating learnings from various courses already studied by the students and the use of relevant design codes and standards (ASTM or equivalent) and software tools specific to the selected project.

Each student group led by a team leader will develop a system design project involving need analysis, problem definition, analysis, synthesis, optimization. assembly and detailed production drawings will be prepared for the presentation of the design along with a printed report, powerpoint/ poster presentation and soft copy submission of CAD and CAE work for final evaluation by a committee. CAE software like Pro Engineer, Pro Mechanica, Solidworks, ANSYS along with a spread sheet may be used for the design modeling, synthesis, optimization, analysis and preparing production drawings.

Part-I shall be evaluated for 30% of the marks in the VII semester and marks shall be carried forward to the next semester.

Design details evolved in Capstone Project Part-I will be used for the manufacture of prototype in Part-II of Capstone project work. Use of conventional / unconventional manufacturing processes along with CAM and RP technologies may be made for the fabrication of the physical prototype. The final manufacturing and working of the system will be required to be analyzed.

Capstone project-II shall be evaluated for 70% of the marks which shall essentially consist of powerpoint / poster presentation and submission of a group project report. The report must contain the project planning, work distribution and contribution of group members, detailed design procedures and use of standards like IS, ASTM or other industry equivalent standards in design, production planning, scheduling, details of manufacturing / fabrication work and analysis of the working of the final product, reflection on the design experience, learning in different stages of work as a team and references. The course concludes with a final showcase using poster/ presentation along with comprehensive viva.

Course Learning Outcomes (CLOs):

The students will be able to:

1. design a mechanical system implementing an integrated system design approach applying knowledge accrued in various professional courses.
2. work in a design team lead by a team leader and demonstrate team work.
3. design, analyze and optimize the design of a mechanical system considering various requirements like reliability, fatigue loading, optimized design, manufacturing, assembly, installation, maintenance, cost and transportation-to-site aspects, use of design standards, industry standards.

4. create production drawings for mechanical components and systems using manual drafting and CAD tools following relevant standards and conventions.
5. read production drawings for mechanical components and systems and plan a production based on it.
6. use suitable manufacturing and fabrication processes for manufacturing a prototype.
7. assemble a mechanical system after manufacturing its components and analyze its working.

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	Semester VII Problem definition, Regular evaluation.	15
2.	Semester VII Final Design Detailing.	15
3.	Semester VIII Regular evaluation	10
4.	Semester VIII Final Evaluation showcase, project website and Report	60

UME832: FINITE ELEMENT METHODS

L	T	P	Cr
3	1	0	3.5

Course Objectives: To expose the students to the basics of Finite Element Methods.

Introduction: Finite element methods, history and range of applications.

Finite Elements: Definition and properties, assembly rules and general assembly procedure, features of assembled matrix, boundary conditions.

Continuum Problems: Classification of differential equations, variational formulation approach, Ritz method, generalized definition of an element, element equations from variations. Galerkin's weighted residual approach, energy balance methods.

Element Shapes and Interpolation Functions: Basic element shapes, generalized co-ordinates, polynomials, natural co-ordinates in one-, two- and three-dimensions, Lagrange and Hermite polynomials, two-D and three-D elements for C^0 and C^1 problems, co-ordinate transformation, iso-parametric elements and numerical integration, introduction to p and h type of formulations.

Application of Finite Element Methods to elasticity problems and heat conduction Problems.

Minor Project:

Students will be given different components related to machines/structures and will be asked to analyze these components using ANSYS or related analysis software packages. Students will also be asked to make their own codes for simple problems using MATLAB and compare their results with any of the commercial packages.

The components will be analyzed using different linear / higher order elements *i.e.*, triangular, axisymmetric, quadrilateral, tetrahedral and hexahedral elements.

Course Learning Outcomes (CLOs):

The students will be able to:

1. apply the procedure involved to solve a problem using Finite Element Methods.
2. develop the element stiffness matrices using different approach.
3. analyze a 2D and 3D problem using different types of elements.
4. solve problems using the available commercial package.

Text Books:

- 1 *Chandrupatla, T. R. and Belegundu, A. K., Introduction to Finite Elements in Engineering, Pearson Education, India (2001).*
- 2 *Huebner, K. H., The Finite Element Method for Engineers, John Wiley, New York (2001).*

Reference Books:

- 1 *Bathe, K.J., Finite Element Procedure in Engineering Analysis, Englewood Cliffs, Prentice Hall, New York (2001).*
- 2 *Zienkiewicz, O. C., The Finite Element Methods, Tata McGraw Hill, New Delhi (2002).*
- 3 *Reddy, J. N., An Introduction to Finite Elements Methods, McGraw Hill, New York (2001).*
- 4 *Stasa, F.L., Applied Finite Element Analysis for Engineers, Holt, Rinehart and Winston, New York (1995).*

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	30
2.	EST	45
3.	Sessionals (Minor Project/Tutorials/Quizes)	25

UME842: MECHANICS OF COMPOSITE MATERIALS

L	T	P	Cr
3	1	0	3.5

Course Objectives: The objective for this course is to develop an understanding of the elastic analysis of composite materials. This course also introduces the concept of unidirectional composites, short fiber composites, orthotropic lamina, laminated plates and beams.

Introduction: Definition, characteristics, classification, fabrication of composites, fiber-reinforced composites, applications of composites.

Properties of Unidirectional Composites: Longitudinal behavior of unidirectional composites, initial stiffness, load sharing, longitudinal strength and stiffness, transverse stiffness and strength, prediction of shear modulus, prediction of Poisson's ratio, failure modes.

Short-Fiber Composites: Introduction, theories of stress transfer, approximate analysis of stress transfer, average fiber stress, modulus and strength of short-fiber composites.

Analysis of an Orthotropic Lamina: Introduction, orthotropic materials, stress-strain relations and engineering constants, Hooke's law and stiffness and compliance matrices, general anisotropic material, compliance tensor and compliance matrix, maximum-stress theory, maximum-strain theory, maximum-work theory.

Analysis of Laminated Composites: Introduction, laminate strains, variation of stresses in a laminate, resultant forces and moments: synthesis of stiffness matrix, symmetric laminates, unidirectional, cross-ply, and angle-ply laminates, determination of laminae stresses and strains.

Analysis of Laminated Plates and Beams: Introduction, governing equations for plates, equilibrium equations, equilibrium equations in terms of displacements, application of plate theory, bending, Buckling, analysis of laminated beams, governing equations for laminated beams.

Research Assignment:

Research assignment will constitute collection of literature, problem formulation (mathematical model) required for design consideration and experimental characterization (mechanical testing), environmental issues, metal and ceramic matrix composites, nanocomposites, bio-composites etc. The students work in groups to test samples of composite materials, scan for defects, SEM study etc. This assignment also includes technical report writing and seminar presentation.

Course Learning Outcomes (CLOs):

The students will be able to:

1. determine the properties of fiber and matrix of composite material in different orientations.
2. predict the elastic properties of both long and short fiber composites.
3. relate stress, strain and stiffness tensors using ideas from matrix algebra.
4. analyze a laminated plate in bending, including finding laminate properties from lamina properties.
5. determine the failure strength of a laminated composite plate.

Text Books:

- 1 *Agrawal, B.D. and Broutman, L. J., Analysis and Performance of Fiber Composites, John Wiley & Sons, New York (1990).*
- 2 *Daniel, I.M. and Ishai, O., Engineering Mechanics of Composite Materials, 2nd edition, Oxford University Press, (2005).*

Reference Books:

- 1 *Mallick, P.K., Fiber-Reinforced Composites: Materials, Manufacturing, and Design, Second edition, CRC Press (1993).*
- 2 *Herakovich, C.T., Mechanics of Fibrous Composites, John Wiley & Sons, New York (1998).*
- 3 *Christensen, R.M., Mechanics of Composite Materials, John Wiley & Sons, New York (1979).*

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	30
2.	EST	45
3.	Sessionals (Assignments, Presentation, Technical Report)	25

UME805: ROBOTICS ENGINEERING

L **T** **P** **Cr**
3 **1** **0** **3.5**

Course Objectives: This course introduces the basic concepts, standard terminologies, applications, design specifications, and the mechanical design aspects of robotics related to kinematics, trajectory planning, dynamics, control and simulation of serial industrial robotic manipulators.

Introduction: Definition of robot, types and classifications, standard terminologies related to robotics, key design specifications used for selection of serial robotic manipulators for various applications, robotic applications in modern automated industries, research and non-industrial environments.

Robot Kinematics: Homogeneous co-ordinates and co-ordinate transformations, Forward and inverse kinematics for serial robotic manipulators, the concept of Jacobian, kinematics simulation in MATLAB environment and using RoboAnalyser.

Robot Dynamics: Introduction to Lagrangian formulations for serial robotic manipulators, actuator dynamics.

Trajectory Generation: Joint-Space trajectory generation, Cartesian space trajectory generation, Path generation at run time, simulation of trajectory-related problems.

Robot Control: Open-loop and Closed-loop control, Model-based control, Trajectory following control.

Course Learning Outcomes (CLOs):

The students will be able to:

1. identify and formulate the desired robotic design specifications for a particular application.
2. develop and simulate the forward kinematics model using D-H conventions..
3. develop the inverse kinematics model of a serial manipulator.
4. develop and analyze the mathematical model for robotics trajectory planning, resolved motion rate control and dynamics for a given serial robotic manipulator.
5. apply the joint- and Cartesian-based schemes to control the manipulators in different applications.

Text books:

1. Schilling, R.J., *Fundamentals of Robotics Analysis and Control*, Prentice Hall of India (2006).
2. Fu, K.S., Gonzalez, R.C. and Lee, C.S.G., *Robotics: Control, Sensing, Vision, and Intelligence*, McGraw Hill (1987).
3. Craig, J.J., *Introduction to Robotics: Mechanics and Control*, prentice Hall (2004).

Reference Books:

1. Deb, S.R., *Robotics and Flexible Automation*, McGraw Hill (2004).
2. Saha, S.K., *Introduction to Robotics*, McGraw Hill (2008).
3. Niku, S.B., *Introduction to Robotics: Analysis, system, application*, Dorling kingsley (2006).

Evaluation Scheme:

S. No.	Evaluation Elements	Weightage (%)
1.	MST	30
2.	EST	45
3.	Sessionals (Including assignments/ Tutorials/ Quizes etc.)	25

UME721 : TRIBOLOGY

L	T	P	Cr
3	1	0	3.5

Course Objectives: The objective for this course is to develop an understanding of the Tribological behavior of different machine elements. This course also introduces the concept of lubricants, analysis of friction and wear, bearings and other tribological applications.

Introduction: Definition of Tribology, surface characterization techniques, contact of engineering surfaces- Herzian and non- Hertzian contacts, different Bearings, types and properties of lubricants, lubricant additives, introduction to nano Tribology.

Friction: Causes of friction, adhesion theory, junction growth theory, laws of rolling friction, friction instability.

Wear: Wear mechanism, adhesive wear, abrasive wear, corrosive wear, fretting wear, Tribological behavior of some common engineering materials.

Bearings: Classification of fluid film lubrication, Reynold's equation, lubricant flow and shear stresses, mechanism of pressure development, load carrying capacity and flow characteristics of infinitely long and short journal bearing, analysis of finite journal bearing.

Applications: Forging, metal forming, hydrodynamic press, brakes of automobile, cutting tools, machine tools, IC engines, cooling systems using energy dissipation and tribological methods.

Research Assignment: Research assignment will constitute collection of data from industry and other sources and analysis of tribological for bearing, forging, metal forming, hydrodynamic press, brakes of automobile, cutting tools, machine tools, IC engines, cooling systems etc. This also includes technical report writing and seminar presentation.

Course Learning Outcomes (CLOs):

The students will be able to:

1. identify different wears and causes of friction in different contact surfaces.
2. calculate load carrying capacity of hydrostatic bearings.
3. analyze real life problem in Tribology.

Text Books:

- 1 *Majumdar B.C., Introduction to Tribology of Bearings, S. Chand Publishing, New Delhi (2010).*
- 2 *Arnell R. D., Davies P. B., Halling J. and Whomes T. L. , Tribology: Principles and Design Applications, First edition, Springer-verlag (1991).*
- 3 *Hutchings I.M., Tribology: Friction and wear of engineering materials, Edward Arnold, London, (1992).*

Reference Books:

- 1 *Bhushan, B., Principles and Applications of Tribology, Second edition, John Wiley & Sons, UK (2013).*
- 2 *Sahoo P., Engineering Tribology, PHI, New Delhi (2005).*
- 3 *Bowden, F.P., Tabor, D., Friction: Introduction to Tribology, Heinemann Educational Publishers, London (1974).*
- 4 *Khonsari, M.M., Booser, E.R., Applied Tribology: Bearing Design and Lubrication, 2nd edition, John Wiley & Sons, Ltd (2008).*

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	30
2.	EST	45
3.	Sessionals (Assignments/ Presentation, Technical Report)	25

UME722: SYSTEM MODELLING AND SIMULATION

L	T	P	Cr
3	1	0	3.5

Course Objectives: The objective for this course is to develop an understanding of the interaction of different components of a system. This understanding will include concepts such as analysis of rigid bodies, structural systems, hydraulic systems, thermal systems, electronic and mechatronic systems, multibody systems and control strategies.

Modelling in Multi-Energy Domain Through Bond Graphs: Introduction to bond graphs, power variables of bond graphs and models of simple circuits, reference power directions, bond graph elements and their constitutive relations, causality, generation of system equations from bond graph models, the idea of activation.

System Modelling: Modelling of a system of rigid bodies, structural systems, hydraulic systems, thermal systems, electronic and mechatronic systems.

Modelling of Multibody Systems: Mechanisms, manipulators and vehicles.

Advanced topics in Bond Graph Modelling of Physical Systems: Elements of multi-bond graphs, Thermo-mechanical bond graphs and continuous systems and other systems of typical interest.

Control System: Modelling systems for control strategies in physical domain i.e. P, PI, PID, overwhelming and impedance control. Stability of systems from signal flow graph using Routh's criterion.

Research Assignment:

Numerical prototyping as modelling for design and synthesis using computational tools SYMBOLS for the systems like bicycle vehicle, parallel manipulator with overwhelming control, Rapson slide, inverted pendulum, car moving over bump etc.

Course Learning Outcomes (CLOs):

The students will be able to:

1. frame bond graphs of systems using power variables, reference power directions, causality.
2. generate the system equations from bond graph models.
3. make signal flow graph from the bond graph model and predict stability using Routh's criterion.
4. create different control systems using bond graph.

Text Books:

- 1 *A. Mukherjee, R. Karmakar, A.K. Samantaray, Bond Graph in Modeling, Simulation and fault Identification, CRC Press, FL (2006).*
- 2 *D.C. Karnopp, D.L. Margolis, R.C. Rosenberg, System Dynamics, Modeling and Simulation of Mechatronic Systems, John Wiley & Sons, NY (2000).*

Reference Books:

- 1 *B OuldBouamama , J Thoma , Jean U Thom, Modelling and Simulation in Thermal and Chemical Engineering: A Bond Graph Approach, Springer, New York (2000).*
- 2 *Dean Karnopp, Vehicle Dynamics, Stability, and Control, CRC Press, (2013).*
- 3 *R. Merzouki, A.K. Samantaray, P.M. Pathak, B. OuldBouamama, Intelligent Mechatronic Systems: Modeling, Control and Diagnosis, Springer, New York (2012).*
- 4 *Borutzky, W., Bond graphs: a methodology for modelling multidisciplinary dynamic systems, SCS Publishing House, Erlangen, San Diego (2004).*

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	30
2.	EST	45
3.	Sessionals (Assignments/Tutorials/Quizes)	25

UME732: CAM & INDUSTRIAL AUTOMATION

L	T	P	Cr
3	1	0	3.5

Course objective: To impart the students an understanding of standard terminologies, conventions, processes, design, operational characteristics, applications and interfacing of key components of contemporary automation technologies used in computer numeric control (CNC) systems, hydraulic, pneumatic, electro-pneumatic and PLC based automation systems. The course introduces the students to the advanced CNC part programming techniques for milling and turning centers. Also this course introduces the students to various automation system devices and control elements used in modern automatic manufacturing environments.

Introduction: Need and types of automation in manufacturing systems, automation strategies, automation technologies.

CNC part programming: fundamental concepts in computer numeric control (CNC): types, definition and designation of control axes, special constructional and design characteristics of CNC machine tools, standard tooling for CNC turning and milling centers, work holding and tool setting procedures for CNC turning and milling centers, use of standard canned cycles for CNC turning and milling centers, introduction to automatic part programming using standard CAM software.

Computer numerical control: types and functions of CNC systems, interpolator systems, control loop circuit elements in point to point (PTP) and contouring CNC system, interpolation schemes for linear and circular interpolations, types and functions DNC (direct numeric control) and adaptive control systems.

Introduction to robotics: design terminologies, specifications and classification of industrial robots, types of joints, functions of a robotic controller in work cell environment, robotic interface with external peripheral devices and robot programming methods.

Introduction to hydraulics, pneumatics and electro-pneumatic controls and devices: Basic elements of hydraulics, pneumatics and electro-pneumatic systems, Fluid power control elements and their standard graphical symbols, construction and mounting of hydraulic & pneumatic cylinders, hydraulic & pneumatic valves for pressure, flow and direction control, solenoid valves, sensors and actuators for hydraulic, pneumatic, and electro-pneumatic systems, PLC and sensors for automation systems

Hydraulics, pneumatic and electro-pneumatic logic control circuits: Design and operation of hydraulics, pneumatic and electro-pneumatic logic control circuits, sequence control, time displacement diagrams and their applications, circuit design approach and real time examples, electro-pneumatic & electro hydraulic systems control using relay logic circuits, pneumatic safety and their applications to clamping, traversing and releasing operations.

Automated material transfer, handling, storage and identification systems: AGVs, ASRS, carousel, and RFID technologies.

Hands-on design and operation of automatic systems employing hydraulic, pneumatic, electro pneumatic, PLC based control system and assignments on manual and automatic CNC part programming.

Minor Project: Students in a group of 5/6 will carry out micro project/ a research assignment on the following topics:

- Automatic/ manual generation of toolpath data for machining of a part shape in milling or turning center in consultation with the course instructor. Each student group will submit a report on the procedure followed for executing the given assignment along with the part machine on specified CNC machining center.
- Design and fabrication of an automatic modular system for implementation of automation in a manufacturing system using hydraulic, pneumatic, electrical or combination of these systems. The virtual simulation Fluid SIM software can be used for initial design and analysis and then small prototype projects using either of pneumatic, electro-pneumatic, PLC and/or motion control, need to be fabricated.

Course Learning Outcomes (CLOs):

The students will be able to:

1. apply the underlying fundamentals of automation strategies, industrial automation and CNC technology.
2. develop a complete machining plan for precision parts using an appropriate CNC machining centers.
3. design and simulate an automation system for manufacturing automation based on pneumatic, hydraulic or electro-hydraulic control using logic circuits and control elements.
4. design and develop a complete automation solution for a recognized need.

Text Books:

1. Koren, Y., *Computer Control of Manufacturing systems*, McGraw Hill (2009).
2. Suh Suk-Hwan, Kang Seong-Kyoon, Chung Dae-Hyuk, Stroud Ian., *Theory and Design of CNC Systems*, 2008, Springer-Verlag London Limited
3. Groover, M. P., *Automation, Production System & Computer Integrated Manufacturing*, Pearson Education Asia (2009).
4. Majumdar, S. R., *Pneumatic Systems*, McGraw Hill (2005).
5. Esposito, A., *Fluid Power with Applications*, Sixth Edition, Pearson Education (2009).

Reference Books:

1. *Manuals of CAD/CAM Software Package on CAM Module and CNC Machines.*
2. Nakra, B. C., *Theory and Applications of Automatic Controls*, Revised 2nd Edition, New Age International Publishers (2014).
3. Morriss, S. B., *Automated Manufacturing Systems*, McGraw Hill (2006).
4. Auslander, D. M. and Kempf, C. J., *Mechatronics: Mechanical System Interfacing*, Prentice Hall Inc., New Jersey (1996).
5. John R. Hackworth & Frederick D. Hackworth Jr, *Programmable Logic Controllers – Programming Methods and Applications*, Pearson (2011).

Evaluation Scheme:

S. No.	Evaluation Elements	Weightage (%)
1.	MST	30
2.	EST	45
3.	Sessional (Including assignments/ Minor Projects/ Quizes etc.)	25

UME844: MACHINE TOOL DESIGN

L	T	P	Cr
3	1	0	3.5

Course objectives: The objective of this course is to develop the basic skills and understanding on the working principles, mechanics, technological capabilities, design philosophy of machine tool elements and their subsystems.

Introduction: Classification of machine tools, General requirements of machine tool design, Engineering design process applied to machine tools.

Machine tool drives: Mechanical, hydraulic and electrical drives, speed and feed regulations, design of speed box and feed box.

Design of machine tool structures: Basic design procedure of machine tool structures for strength & stiffness, dynamics of machine tools, design of bed, head stock, housing, etc., design of spindles and spindle supports, design of hydrostatic, hydrodynamic and antifriction guideways, design calculations for lead screw and ball recirculating power screw assemblies.

Design considerations in CNC machine tools: Special features, constructional details and design considerations in CNC machines.

Note: A case study approach will be followed in understanding the design philosophy and design processes of conventional machine tools like lathes, shaper, milling machines and drilling machines.

Research Assignment:

Students in the group will submit a research assignment or design project based on the design and analysis of machine tool/components.

Design assignment will include literature review on the recent technology developments, identification of the operational requirements and industrial applications of the selected machine tool, selection of drive system and control system, designing of various structural components.

Design project may include refining the existing design of the selected machine, preparation of questionnaire and feedbacks, geometric modeling, engineering analysis and optimization of modeled structural components and generating engineering drawings of the complete machine or subsystems of a selected machine. Every group will be required to present their works and submit a final technical report at the end of the semester.

Course Learning Outcomes (CLOs):

The students will be able to:

1. analyze the design philosophy and design process adopted for the development of machine tools.
2. analyze the constructions and structural behavior of a machine tool.
3. analyze the drive and control systems used in machine tools
4. design the components and subsystems of a given machine.

Text Books:

1. Mehta, N. M., *Machine Tool Design & Numerical Control*, McGraw Hill (2012), 3rd ed.
2. Shigley, J., *Mechanical Engineering Design*, McGraw Hill, New York (2014), 10th ed.
3. Rao P.N., *Manufacturing Technology: Metal cutting and Machine Tools*, McGraw Hill (2013), 3rd ed.

Reference Books:

1. Basu, S. K. and Pal, D.K., *Design of Machine Tools*, Allied Publishers (2008), 5th ed.
2. Acherkhan, N.S., *Machine Tool Design*, University Press of the Pacific, (2000).
3. Boothroyd G and Knight Wiston A., *Fundamentals of Machining And Machine Tools*, CRC Press (2005), 3rd Edition.
4. Sharma, P. C., *A Text Book Of Machine Tools & Tool Design*, S. Chand Limited, (2005)

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	30
2.	EST	45
3.	Sessionals (Assignments /Tutorials/Quizzes)	25

UME733: INDUSTRIAL METALLURGY

L	T	P	Cr
3	1	0	3.5

Course Objectives: This course identifies the key variables which affect the mechanical properties of mechanical engineering materials, especially alloys. It explains the role of TTT/ CCT diagrams in explaining changes in microstructure and properties of steels under various processing conditions. It enables the students to understand the kinetics of formation and decomposition of austenite phase and the various heat treatment processes for industrial processing of iron-carbon alloys. The course introduces the role of various surface hardening treatments. It enables the students to identify, analyze, and solve problems related to concepts of industrial metallurgy.

Alloy Systems: Binary systems having unlimited solubility in liquid and solid states (isomorphous systems), coring and its effects in isomorphous systems (Type I systems: Cu-Ni etc.), factors and techniques for elimination of coring, binary eutectic systems (Type II and III systems: Bi-Cd, Pb-Sn etc.), classification of phases in binary alloys, invariant reactions of iron-carbon systems, critical temperatures and critical temperature lines, transformations and microstructure evolution in steels.

Kinetics of Austenite Transformations: Kinetics of formation of austenite in steels, factors affecting the decomposition of austenite, classification of steels on basis of austenite grain growth when heated beyond the upper critical temperature, austenite grain size, Time Temperature Transformation diagrams (TTT Diagrams), Features of super cooled austenite transformation, Continuous cooling transformation diagrams (CCT diagrams).

Heat Treatment of Steels: Need, main steps in heat treatment processes, classification of heat treatment processes on the basis of heat treatment temperature and on the basis of purpose, various types of annealing, normalizing, hardening and tempering treatments for industrial processing of steels. Temper embrittlement, factors affecting the hardenability of steels, methods to evaluate hardenability of steels.

Surface Heat Treatment (Case Hardening) Methods: General features of surface hardening processes, Flame hardening and induction hardening of steels; Chemical heat treatment of steels: need, general procedure, characteristics and applications of carburizing, nitriding, and cyaniding treatments of steels.

Strengthening Mechanisms for Alloys: Strengthening by grain refinement, effect of grain size on various mechanical properties, solid solution strengthening, strain hardening, precipitation hardening mechanisms for alloys, especially steels and aluminium.

Introduction to failure modes and their relation to the underlying causes like cracks, dislocations etc. Introduction to composite material systems.

Research Assignments:

Students will be divided in groups comprising of 4–5 students. Each group will be assigned with a separate research topic in the field of industrial metallurgy. Students will be required to go through the topics from sources like reference books, journals etc. in the relevant field. Each group will be required to submit a report (and presentation) containing review of literature, summary, major findings and gaps in the existing literature. The topics may include review of commercial software for constructing phase diagrams, kinetics of formation and decomposition of austenite in steels, latest heat treatment and surface hardening procedures for commercial processing of steels. Topics may also include exploring various industrial alloys and explaining why a particular one is used: cost, ease of processing, compatibility to environment etc.

Course Learning Outcomes (CLOs):

The students will be able to:

1. describe the microstructures and phases that will occur in material alloys in general, and steels and eutectic series alloys in particular.
2. predict how microstructure will be affected by alloy composition and thermomechanical treatments.
3. describe the structure and processing of some typical steels; to compare the mechanical properties

of these materials to those of composites explaining under what circumstances composites might be used in the industry.

4. select and analyze suitable surface heat treatment for a given alloy composition.
5. predict the failure loads in components to ensure their safe life.
6. appreciate the considerations involved in mechanical engineering materials selection: to use a systematic approach to the selection of the optimum material for a given mechanical engineering application.

Text Books:

1. *Higgins, R. A., Engineering Metallurgy-Applied Physical Metallurgy, Elsevier (2004).*
2. *Avner, S.E., Introduction to Physical Metallurgy, McGraw Hill (1997).*

Reference Books:

1. *Rajan, T.V., Sharma, C. P., Sharma, A., Heat Treatment Principles and Techniques, PHI Learning Private Limited (2011).*
2. *Abbaschian, R. and Reed-Hill, R., Physical Metallurgy Principles, Cengage Learning (2008).*

Evaluation Scheme:

S. No.	Evaluation Elements	Weightage (%)
1.	MST	30
2.	EST	45
3.	Sessional (May include Assignments/Tutorials/ Quizzes)	25

UME831: COMPUTATIONAL FLUID DYNAMICS

L T P Cr
3 1 0 3.5

Course Objectives: This course introduces the basic knowledge of governing equations for fluid flow and different turbulence models. The course also introduces the concept of numerical methods used to solve the partial differential equation. Further, solve the fluid flow problem using CFD tool.

Introduction: Motivation and role of computational fluid dynamics, concept of modeling and simulation. Benefits and limitations of CFD software tools.

Governing equations of fluid dynamics: Continuity equation, momentum equation, energy equation, various simplifications, dimensionless equations and parameters, convective and conservation forms, incompressible flows, source panel method and vortex panel method.

Nature of equations: Classification of PDE, general Terms of parabolic, elliptic and hyperbolic equations, boundary and initial conditions.

Finite difference method: Discretization, various methods of finite differencing, stability, method of solutions.

Finite Volume methods: Integral Approach, discretization & Higher order scheme.

Turbulence modelling: Turbulence, effect of turbulence on N-S equations, different turbulent modelling scheme, Error and uncertainty.

Incompressible Viscous Flows: Stream function-vorticity formulation, solution for pressure, applications to internal flows and boundary layer flows

Assignment: Research assignment given to the students in group related to flow simulation of different NACA profile aerofoil section, diesel injector, heat exchanger etc. using available CFD tools.

Course Learning Outcomes (CLOs):

The students will be able to:

1. derive and analyse the various types of fluid flow governing equations.
2. analyse the internal fluid flow phenomena of thermal and fluid system.
3. simulate engineering problems using commercial CFD tools

Text books:

1. Ghosdastidar, P. S., *Computer Simulation of Flow and Heat Transfer*, McGraw Hill (1998)
2. Roache, P. J., *Computational Fluid Dynamics*, Hermosa (1998).
3. Wendt, J. F., *Computational Fluid Dynamics An Introduction*, Springer-Verlag (2008).

Reference Books:

1. Muralidhar, K. and Sundararajan, T., *Computational Fluid Flow and Heat Transfer*, Narosa (2008) 2nd ed.
2. Jaluria, Y. and Torrance, K. E., *Computational Heat Transfer*, Taylor & Francis (2003).
3. Patankar, S. V., *Numerical Heat Transfer and Fluid Flow*, Taylor & Francis (2007).

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	25
2.	EST	40
3.	Sessional (May include Project/Quizzes/Assignments Evaluation)	35

UME834: INTERNAL COMBUSTION ENGINES

L T P Cr
3 1 0 3.5

Course objectives: The students will learn to classify different types of internal combustion engines and their applications. Students will be exposed to fuel air cycles, combustion charts, two stroke engines. The students will study fuel supply systems in SI and CI engines, dual fuel and multi fuel engines, alternative fuels. Detailed study will be done on recent trends in IC engines, emission control strategies.

Introduction: Thermodynamic properties of fuel-air mixture before and after combustion, deviations of actual cycle from Ideal conditions, Analysis using combustion charts.

S.I. Engines: Design of carburation system, MPFI, combustion, ignition systems, Combustion chambers in S.I. engines.

C.I. Engines: Fuel injection, combustion, swirl & inlet ports design, Combustion: DI models, Supercharging, turbocharging & matching of turbocharging.

Engine Lubrication: Friction and lubrication, Performance, Two stroke engine: scavenging, standards.

Recent Trends in I.C. Engines: Dual-fuel engines, multi-fuel engines, stratified charge engine, Stirling engine, variable compression ratio engine.

Engine Emissions & Control Air pollution due to IC engines, engine emissions, exhaust gas recirculation, modern control strategies, Engine emissions standards and norms.

Research assignment: Preparation of Diesel emulsion with nanoparticles, biofuel and check for thermal, physical, chemical properties of fuel and emission characteristics at various loads. Examples of spark ignition and compression ignition engines and new technologies involve in fuel supply systems. Waste heat recovery in IC engines. Design of simple carburetor

Course Learning Outcomes (CLOs):

The students will be able to:

1. analyze the engine thermodynamic characteristics using fuel air cycles and combustion charts.
2. evaluate and analyze the parameters in the engine for issues of power generation, emissions and environmental impact, fuel economy.
3. analyze the effects of fuel composition on engine operation and mechanical limitations for ideal performance.
4. analyze the air induction and fuel supply processes for both SI and CI engines.
5. analyze the effect of spark timing, valve timing and lift, cylinder dimensions, compression ratio, combustion chamber design shape.

Text Books:

- 1 Pulkrabek, W. W., *Engineering Fundamentals of the Internal Combustion Engines*, Pearson Education, New Delhi (2007).
- 2 Heisler, H., *Advance Engine Technology*, ButterWorthHienemann, USA (2000)
- 3 Stone, R., *Introduction to Internal Combustion Engines*, Pearson Education, New Delhi(1999).

Reference Books:

- 1 Heywood, J. B., *Internal Combustion Engine Fundamentals*, McGraw Hill, New York (1988).

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	30
2.	EST	45
3.	Sessionals (Assignments/Tutorials/Quizes)	25

UME852: POWER PLANT AND PROCESS UTILITY SYSTEMS

L	T	P	Cr
3	1	0	3.5

Course objectives: To impart knowledge on the principle of operation, layouts, components, construction, selection criteria and maintenance and troubleshooting aspects of different types of power plants and industrial utility systems. To impart knowledge on the methods of designing industrial processes and systems using design codes and standards and by developing computer program

Introduction: Energy sources for generation of electric power, types of power plant-their special features and applications, present status and future trends of energy resources, overview of utility systems, project implementation stages, load curves, tariff methods

Conventional Power Generation: site selection, plant layout, steam generators, turbines, fossil and nuclear fuels, pulverizers and coal feeding, mill reject, combustion in furnace, coal handling, ash handling, electrostatic precipitators and bag filters, water systems, condensers, cooling towers, safety aspects, waste disposals, cogeneration, hydroelectric power generation, turbine specific speeds

Non-Conventional Power Generation: Fluidized bed combustion, energy generation through wind, geothermal, tidal and solar energy, IGCC

Process Utility Systems: Bulk solids storage and transport systems – silo/hoppers, conveyors, selection and process and instrumentation diagram for pumps, fans and compressors, piping system design, pipe supports, different valves, fittings, instrumentation and data logging systems, industrial fire protection systems, dust hazards

Assignment (s):

Students in groups of 3 to 4:

- Will design the piping in superheater and re-heater tubes in boiler and will determine and compare the heat transfer rate at different locations. This is to be done using applicable pressure piping codes (ANSI/ASTM or equivalent).
- Will design an optimized material handling system (coal/ash transport system) by developing a computer program.
- Will select a compressor/pump model for a given duty and prepare the process flow diagram (P&ID).
- Will be introduced to the operation of a pilot plant, use of data logging and instrumentation, analysis of data and process modeling

Course Learning Outcomes (CLOs):

The students will be able to:

1. design system/process/components by applying the guidelines of codes, standards and catalogs
2. develop process flow diagrams (P&IDs)
3. assess troubleshooting requirements for selected systems, analyze and propose optimum solution
4. develop process flow models acquire/interpret/analyze data from loggers,

Text Books:

1. Nag, P.K., *Power Plant Engineering*, McGraw-Hill (2007) 3rd ed.
2. Raja, A.K., Srivastava, A.P. & Dwivedi, M., *Power Plant Engineering*, New Age Int. (2006) 1st ed.

Reference Books:

1. Elanchezian, C., Saravankumar, L., Ramnath, B. V., *Power Plant Engineering*, I-K Int. (2007) 1st ed.
2. Elliot, T.C., Chen, K., Swanekamp, R., *Standard Handbook of Power Plant Engineering*, McGrawhill Education (1998) 1st ed.

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	20
2.	EST	40
3.	Sessionals	40

UME839 : RENEWABLE ENERGY SYSTEMS

L	T	P	Cr
3	1	0	3.5

Course Objectives: This course introduces various types of renewable energy resources, their characteristics and their advantages over conventional fuels. This course also introduces the technologies for harnessing these energy resources by using simple to advanced energy systems.

Introduction: Energy demand and availability, energy resources, environmental impact of conventional energy usage, heat and fluid flow concepts for energy systems.

Solar Energy: Introduction, extraterrestrial solar radiation, radiation at ground level, collectors-solar cells, applications of solar energy, types of solar collectors, storage and utilization, solar water heating systems, solar driers, solar thermal power systems, solar photovoltaics.

Energy from Biomass: Producer gas, bio-gas, bio-diesel and bio-ethanol.

Wind, Geo-thermal and Hydro Energy Sources: Wind energy systems, wind mill & farms, performance and economics, geothermal power plants, tidal power plants, Micro and small hydro energy systems.

Other Renewable Energy Resources: Thermoelectric conversion system, thermo ionic conversion system, photo voltaic power system, fuel cells, magneto-hydrodynamic system, integrated energy systems, system design, economics of renewable energy systems.

Research Assignment: Students in a group will submit a research assignment on the following topics:

- Application of solar energy for industrial process heating, desalination and cooling.
- Innovative applications of renewable energy to reduce the consumption of conventional fuels.
- Performance and Emission Characteristics of a Diesel Engine fueled with bio-diesel, bio-gas and producer gas.

Research assignment will constitute collection of literature from library/internet, plant visit and formulation and analysis of the problem. **(10% weightage of total marks shall be given to this assignment).**

Course Learning Outcomes (CLOs):

The students will be able to:

- calculate the terrestrial solar radiation on an arbitrary tilted surface.
- use flat plate solar collector mathematical model to calculate the efficiency and performance parameters of the same.
- determine the plant efficiency of geothermal power plant.
- select the factors that are required to consider when selecting sites for tapping renewable energy.
- determine maximum efficiency and maximum obtainable power from a given wind turbine

Text Books:

- Duffie, J.A. and Beckmann, W.A., *Solar Engineering of Thermal Processes*, John Wiley (2006) 3rd ed.
- Rai, G.D., *Non Conventional Energy Sources*, Khanna Publishers(2014)5th ed.

Reference Books:

- Bent, S., *Renewable Energy Conversion, Transmission and Storage*, Academic press (2007).
- Duffie, J.A. and Beckmann, W.A., *Solar Engineering of Thermal Processes*, John Wiley (2006).
- Kreith, F. and Kreider, J.F., *Principles of Solar Engineering*, McGrawHill (1978).
- Veziroglu, T.N., *Alternative Energy Sources -an International Compendium*, McGraw-Hill (1978).
- Sukhatma, S.P., *Solar Energy Principle of Thermal Collection and Storage*, McGrawHill (2009) 3rd ed.

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	30
2.	EST	45
3.	Sessional (May include Project/Quizzes/Assignments Evaluation)	25

UME853: SOLAR ENERGY ENGINEERING

L	T	P	Cr
3	1	0	3.5

Course Objectives: The course intends to provide the fundamentals underlying solar energy utilization: Solar Thermal and Solar Photovoltaic. To impart the students, the ability to carry out heat transfer and optical analysis of these solar energy systems. To impart application based knowledge so that students are able to identify key parameters in solar energy utilization.

Introduction: Brief history of solar energy utilization - various approaches of utilizing solar energy, Economics, Energy life cycle analysis, Environmental considerations, Blackbody radiation approximation of solar energy-Planck's Distribution Law, Wien displacement law, Stefan - Boltzmann law. Photoelectric effect-Einstein's theory of photons.

Solar Radiation: Extra-terrestrial and terrestrial insolation, instruments used for measuring solar radiation, empirical correlation for predicting available solar radiation, computation of solar radiation on horizontal and tilted surfaces.

Design of Flat Plate Collectors: Selective surfaces- materials- optical and radiative properties, construction details, heat transfer analysis, estimation of losses, collector efficiency and standard testing procedures.

Design of Concentrating Collectors: Constructional details of various concentrating collectors- parabolic trough collectors, compound parabolic collector, paraboloid dish collectors, and central receiver collector, Designing concentrators and heat collector elements for achieving high optical and thermal efficiency, heat transfer analysis, estimation of losses, collector efficiency and standard testing procedures.

Storage of Solar Energy: Types of Energy Storage - Thermal Storage - Electrical Storage - Chemical Storage - hydro-storage.

Photovoltaic Basics: Structure and working of Solar Cells - Types, Electrical properties and behavior of Solar Cells – Cell properties and design.

Solar Power Plants: Solar Thermal Power Plants- Solar Power cycles (Vapour cycles, Organic cycles, Combined cycles, Binary Cycles. Stirling and other cycles) - basic construction and working. Photovoltaic Power Systems - System Integration - Energy Storage, PV Cell Interconnection and Module Fabrication - PV Modules and arrays - Basics of Load Estimation.

Other Solar Thermal Applications: Solar refrigeration and air-conditioning, solar pond, solar desalination.

Research Assignment: Students in groups shall choose one topic of their interest relevant to solar energy utilization. Each group shall be required to submit a term paper relevant to the same. A term paper shall essentially be original work discussing a topic in detail- new design/modification proposed and the supporting analysis. Each group shall be required to submit the completed term paper at the end of the semester.

Course Learning Outcomes (CLOs):

The students will be able to:

1. calculate incident solar irradiance (diffuse and direct components) on flat and inclined surfaces for a given geographical location
2. identify optimum heat transfer fluids for solar energy utilization.
3. select solar selective materials and optimum geometric configurations for harnessing solar energy.
4. draw thermal resistance diagrams relevant to the constituents elements of a given solar thermal system.
5. evaluate the thermal and optical performance of PV and solar thermal systems.

Text Books:

- 1 Duffie, J.A., and Beckman, W.A. *Solar Energy Thermal Process*, John Wiley and Sons, New York, Fourth Edition.
- 2 Tiwari G.N. *Solar Energy*. CRC Press, New York (2002).

- 3 Nelson, J *The Physics of Solar Cells*. Imperial College Press, 2003. Thomas Markvart, *Solar Electricity*, John Wiley and Sons, 2001.

Reference Books:

- 1 Sukhatme S.P., *Solar Energy*, Tata McGraw Hills P Co., 3rd Edition, 2008.
- 2 CS Solanki: *Solar Photovoltaics – Fundamentals, Technologies and Applications*, PHI Learning Pvt. Ltd., 2011.
- 3 Fahrenbuch A. L. and. Bube R. H, *Fundamentals of solar cells*, Academic Press, 1983.

Evaluation Scheme:

S.No.	Evaluation Elements	Weightage (%)
1.	MST	25
2.	EST	35
3.	Sessionals (may include the following) Assignments/Micro Projects, Presentation, Technical Report	40